Panasonic

USB Communication Tool Software

HG-T Configuration Tool

User's Manual

WUME-HGTCT-3

2019.2 | panasonic.net/id/pidsx/global

(MEMO)

Introduction

Thank you for using **HG-T Configuration Tool**.
This user's manual explains how to set up and operate the **HG-T Configuration Tool** software, which is used in combination with the **HG-T** series thru-beam type digital displacement sensor and the **SC-HG1-USB** USB communication unit.
Before using this product, read and understand this user's manual. Use the product correctly and in the optimum manner.
Keep this manual in a safe location for reference whenever necessary.

Types of Manuals

The following user's manuals are available for the **HG-T** series. Refer to the appropriate manual according to your need.
The user's manuals are also available for download from our website (https://panasonic.net/id/pidsx/global).

Unit name or purpose of use	Manual name	Manual Code
HG-T Control Unit	**HG-T** User's Manual	WUME-HGT
USB Communication Tool Software **HG-T Configuration Tool**	**HG-T Configuration Tool** User's Manual	WUME-HGTCT

Notes

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2) The contents of this manual are subject to change without notice for future improvement.
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Manual Configuration

Chapter 1 Before Using This Product	This chapter explains safety and handling precautions and license agreements for this software.
Chapter 2 System Configuration	This chapter explains the system configuration.
Chapter 3 System Requirements Specification	This chapter explains the recommended environment for using **HG-T Configuration Tool**.
Chapter 4 Installing **HG-T Configuration Tool**	This chapter explains how to install **HG-T Configuration Tool**.
Chapter 5 Starting and Exiting **HG-T Configuration Tool**	This chapter explains how to start and exit **HG-T Configuration Tool**.
Chapter 6 Name and Function of Each Window	This chapter explains the name and function of each window.
Chapter 7 Setting up the Main Unit	This chapter explains how to set up the main unit using **HG-T Configuration Tool**.
Chapter 8 Using Convenient Functions	This chapter explains the convenient functions of **HG-T Configuration Tool**.
Chapter 9 Troubleshooting	This chapter explains error messages and alarm messages.

Contents

Chapter 1 Before Using This Product

1.1 Handling Precautions

■The following symbols are used to indicate safety information that must be observed.

	Indicates an action that is prohibited.
	Indicates an action that must be taken.
	Indicates a matter that requires caution.
<Reference>	Indicates supplemental information.

1.2 Terminology

Term	Description
Software “**HG-T Configuration Tool**”	A software tool dedicated to **HG-T** series controllers. This software enables the user to set up the **HG-T** series controllers connected via the **SC-HG1-USB**, display received light waveforms, and perform other operations.
USB communication unit “**SC-HG1-USB**”	An interface unit that enables the user to monitor measurement data and other data of connected controllers (Note)
HG-T series controller - Master unit	A controller that can be used on a standalone basis
HG-T series controller - Slave unit	A controller that is used by connecting to a master unit
End plate or commercially available fitting	A part that is used to secure both edges of a connector to prevent the connector from coming off and causing a communication failure when controllers are connected

Note: For details on communication units, refer to the instruction manual provided with the product.

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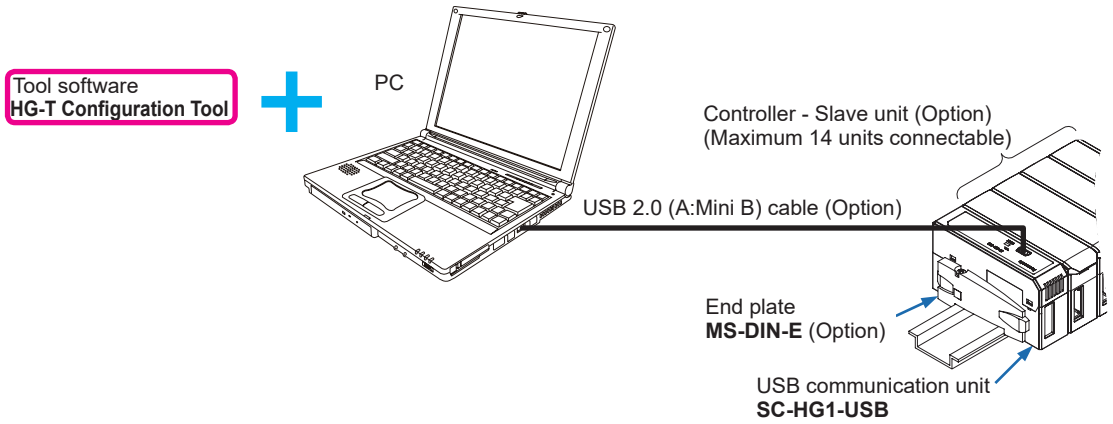
Chapter 2 System Configuration

2.1 System Configuration

- Tool software **HG-T Configuration Tool** is used in combination with USB communication unit **SC-HG1-USB**.



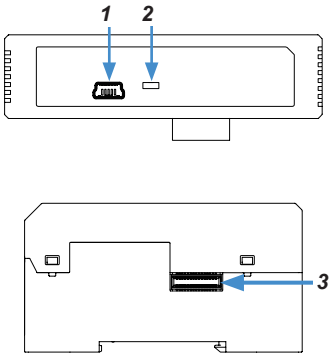
2.2 Tool Software " HG-T Configuration Tool "

HG-T Configuration Tool is tool software dedicated to the HG-T series controllers.
Installing this tool software on a PC enables the user to set up the connected HG-T series controllers, display received light waveforms, and perform other operations.

2.3 USB Communication Unit “SC-HG1-USB”

USB communication unit **SC-HG1-USB** is connected to **HG-T** series thru-beam type digital displacement sensors and used in combination with tool software **HG-T Configuration Tool**.
The USB communication unit can be connected to a PC with a commercially available USB2.0 (A:Mini B) cable.
Electric power required for the USB communication unit is supplied from the controller (master unit) connected to it.

- **Component names and functions of USB communication unit SC-HG1-USB**



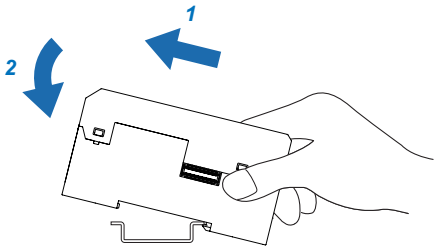
	Name	Function
1	USB port (Mini B)	Connected to a PC with a commercially available USB 2.0 Mini-B cable
2	Power indicator (Green)	Lights up when the power is turned on
3	Male connector	Connected to a controller (master unit or slave unit)

2.3.1 Mounting on a DIN Rail

- The USB communication unit must be used by mounting it on a DIN rail.

1. Insert the rear of the mounting part into the DIN rail.

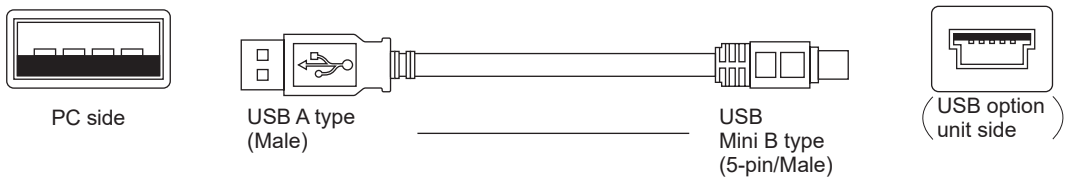
2. While pressing the rear of the mounting part against the DIN rail, insert the front of the mounting part into the DIN rail.



2.4 USB Cable

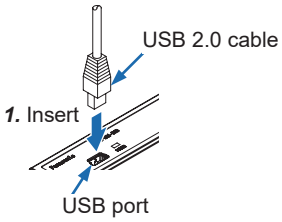
Use a commercially available USB2.0 cable to connect the USB communication unit and the PC.

Cable type	Length
USB 2.0 (A:Mini B) cable	2 m or less



2.4.1 Connecting the USB Cable

1. Insert the USB Mini B type connector of a USB 2.0 cable into the USB port on the USB communication unit.



Do not apply any stress such as excessive bending or pulling to the extracted part of a USB 2.0 cable.

2.4.2 Disconnecting the USB Cable

1. Extract the USB Mini B type connector of the USB 2.0 cable from the USB port on the USB communication unit.

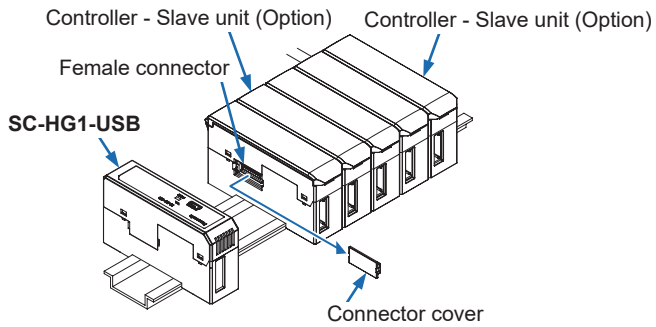
Do not apply any excessive force to the USB 2.0 cable.

2.4.3 Connecting to the HG-TC Controller

- Always turn OFF the controller before connecting or disconnecting the USB communication unit to / from the controller. If the USB communication unit is connected or disconnected from the controller with the controller turned ON, the USB communication unit or controller may become damaged.
- Insert the male connector of the USB communication unit all the way into the female connector on the controller. If the connector is not inserted completely, this product or the controller may become damaged.
- For notes on controllers, refer to the **HG-T** User's Manual (our website: https://panasonic.net/id/pidsx/global).

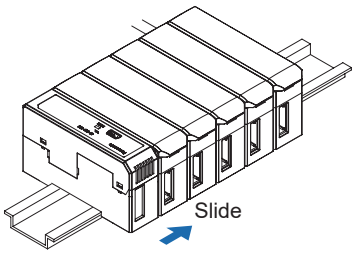
- To connect units, always mount them on a DIN rail. To do so, mount end plates **MS-DIN-E** (optional) so as to enclose the connected units at both ends.

1. Remove the connector cover from the controller. (Note)



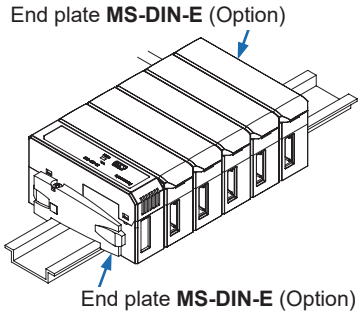
Note: Keep the connector cover removed from the controller in a safe place.

2. Slide this product to connect the male connector on this product to the female connector on the controller.



3. Attach end plates **MS-DIN-E** (optional) with the flat side facing in so as to enclose the connected units at the ends.

4. Tighten the screws to fasten the end plates **MS-DIN-E** (optional). Tighten the screws to a torque of 0.3 N-m or less.



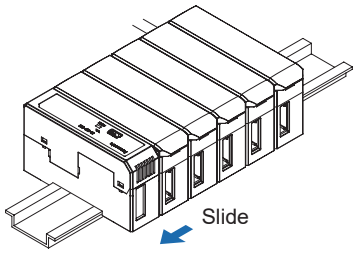
<Reference>

The USB communication unit can be used by connecting it to a maximum of 15 controllers (one master unit and 14 slave units).
Connect the USB communication unit to the end of the controllers.

2.4.4 Disconnecting from the HG-TC Controller

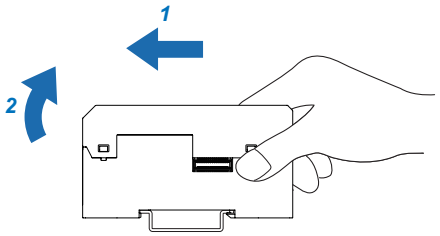
1. Loosen the screws to remove end plates **MS-DIN-E** (optional).

2. Slide the USB communication unit and disconnect it from the controllers.



2.4.5 Removing from a DIN Rail

1. Grasp the USB communication unit and push it forward.
2. Lift the front part to remove the USB communication unit.

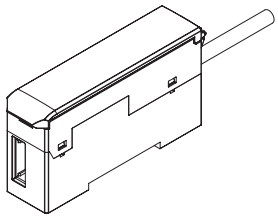


2.5 HG-T Control Unit

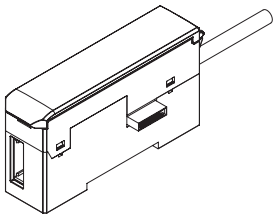
HG-T control units are connected to USB communication unit **SC-HG1-USB**. Compatible controller models are shown below.

<Compatible models>

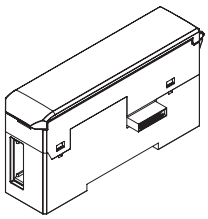
HG-TC101 / Master unit of high-performance NPN output type
HG-TC101-P / Master unit of high-performance PNP output type



HG-TC111 / Slave unit of high-performance NPN output type
HG-TC111-P / Slave unit of high-performance PNP output type



HG-TC113 / Slave unit of wire-saving type



Note: For details on control units, refer to the user's manual for each control unit.

Chapter 3 System Requirements Specification

3.1 System Requirements Specification

The following operating conditions are required to use the tool software. Check whether the system to be used meets the conditions and the necessary devices are prepared.

Item	Specifications
Operating system (Notes 1)	Windows® 7 (32-bit / 64-bit) SP1 or later Windows® 8 (8.1) (32-bit / 64-bit) Windows® 10 (32-bit / 64-bit)
CPU (Notes 2)	Intel® Core™ i3 1GHz or higher
Memory	2 GB or more
Available hard disk space	200 MB or more
Screen size	1,280 × 1,024 or higher (recommended)
Screen language	Japanese, English, and Chinese (Simplified)
Communication interface	USB 2.0
Operating conditions	.NET Frameworks 4.5.2 or later must be installed

Notes: 1) Windows is a registered trademark or trademark of Microsoft Corporation in the United States and/or other countries.
2) Intel and Intel core are registered trademarks or trademarks of Intel Corporation in the United States and other countries.

To connect a USB communication unit and the PC on which the tool software is installed, a USB driver must be installed on the PC.
The USB driver can be downloaded from our website (https://panasonic.net/id/pidsx/global).

Chapter 4 Installing HG-T Configuration Tool

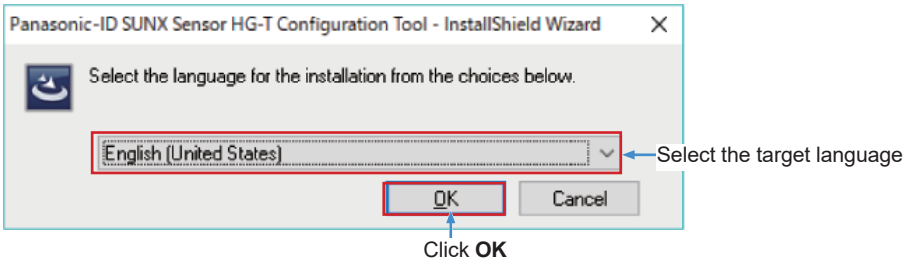
4.1 Installation

This section explains the procedure for installation on a PC.

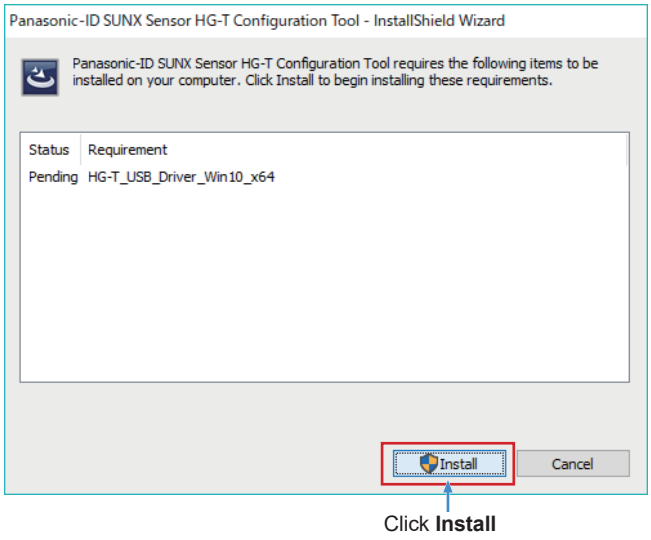
> ⚠ Windows warning messages such as "User Account Control" and "Windows can't verify the publisher of this driver software" may be displayed, but there is no problem and you can proceed to the next step.

1. Open the folder containing the downloaded file and double-click **setup.exe**.

2. Select the target language and click **OK**.

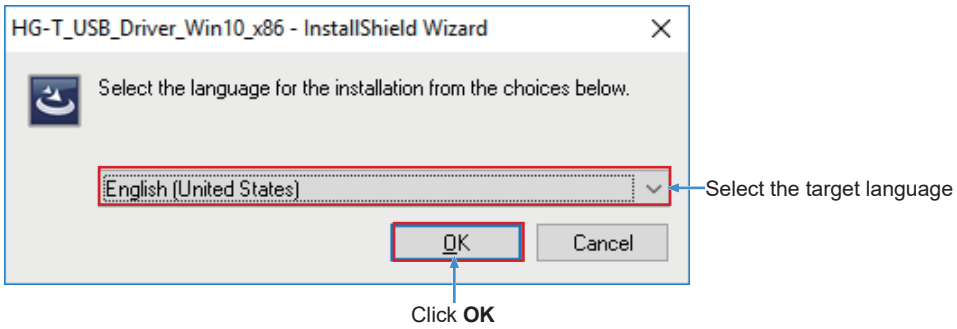


3. Install the USB driver for using the USB option unit.
Click **Install**.

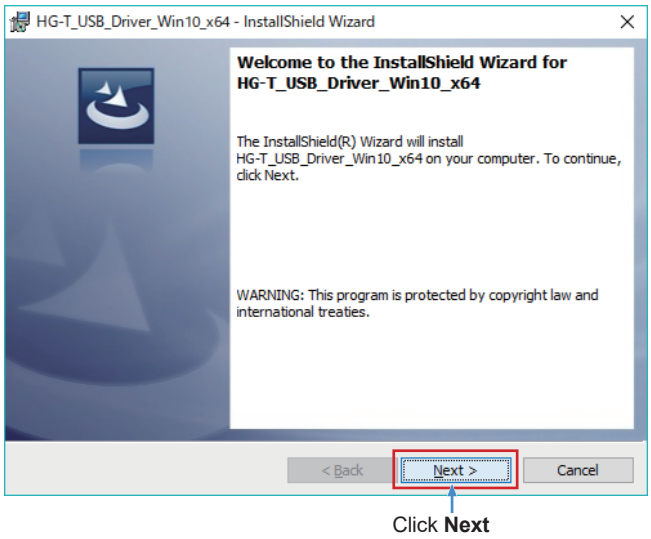


<Reference>
The USB driver to be installed differs according to the operating system of the PC that you use.
For details on operating systems that ca be used, refer to **"Chapter 3 System Requirements Specification"**.

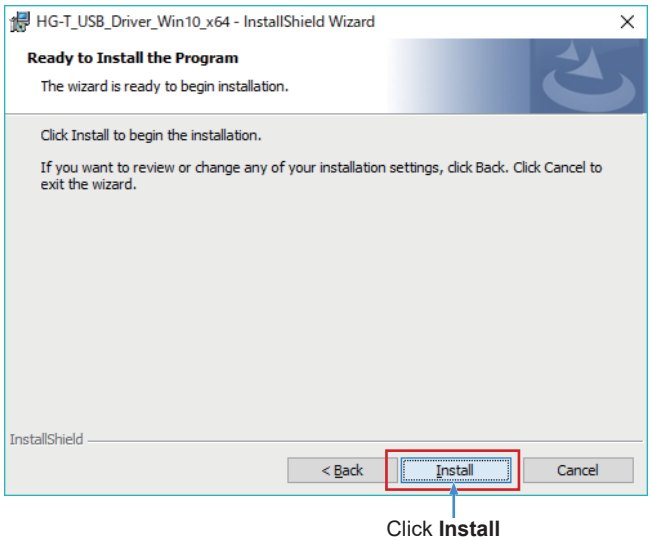
4. Select the target language and click **OK**.



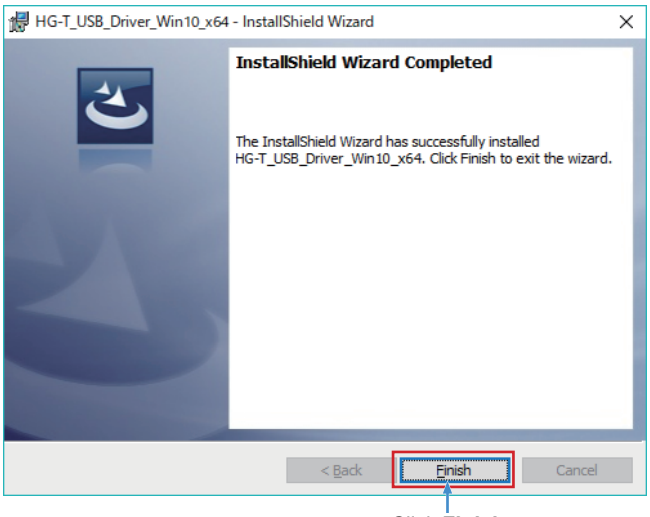
5. Click **Next**.



6. Click **Install** to install the USB driver.

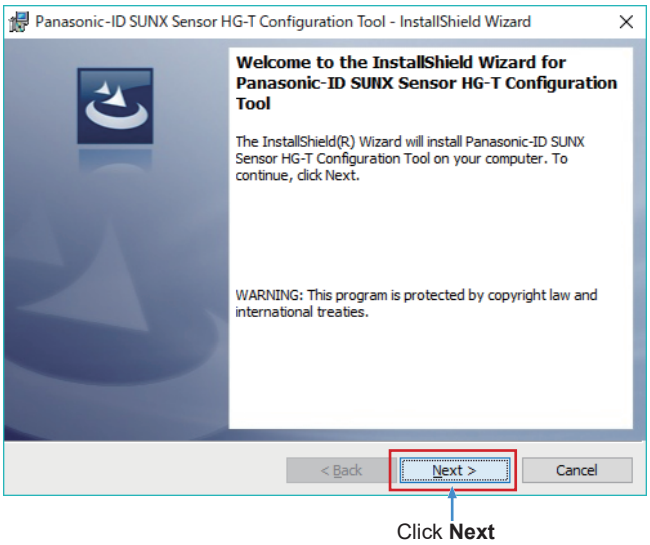


7. Click **Finish**.

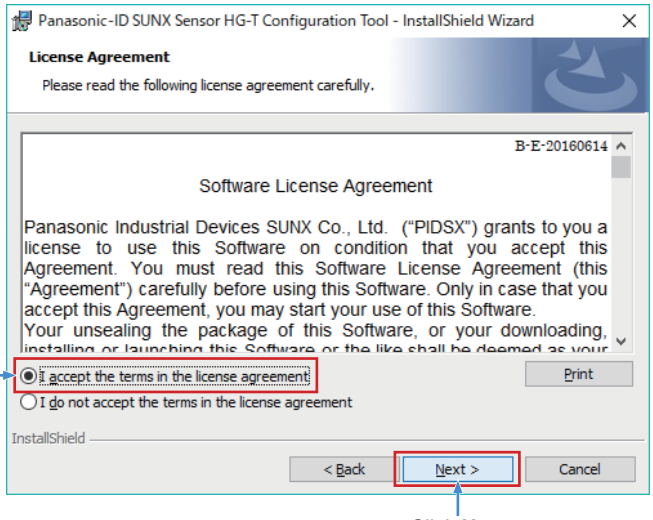


Note: If the operating system is Windows® 7 and .NET Frameworks 4.5.2 or later is not installed, .NET Frameworks 4.5.2 must be installed after the USB driver is installed.

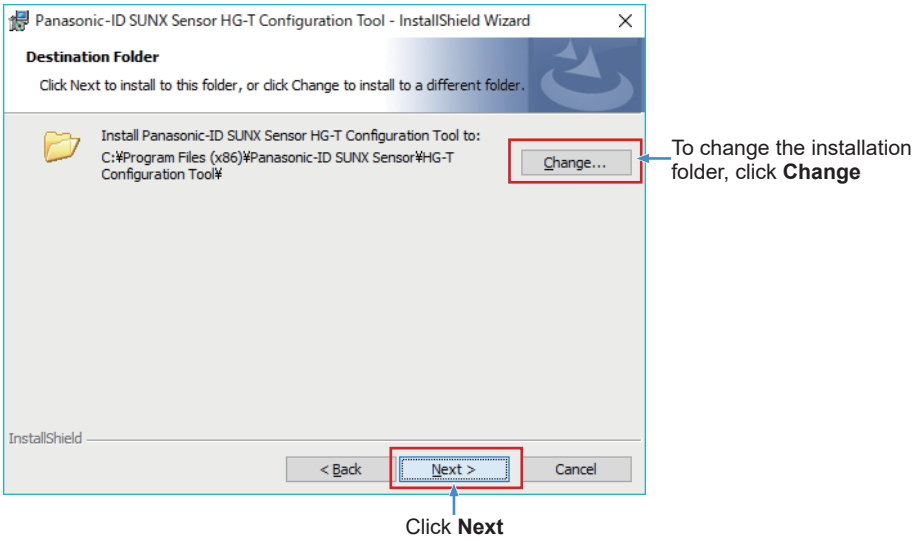
8. Click **Next**.



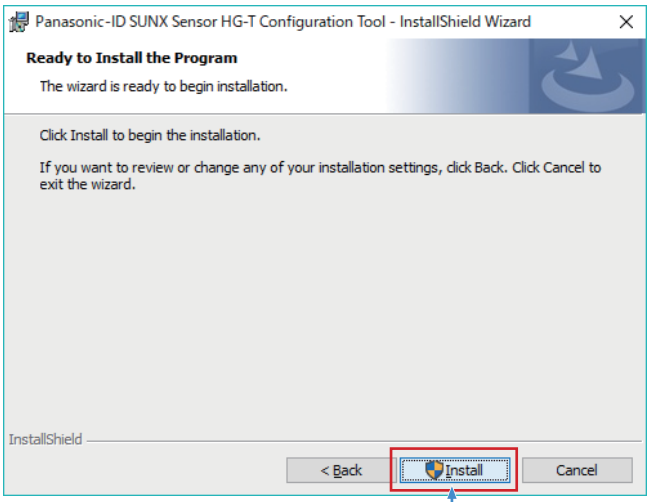
9. The **License Agreement** window will be displayed. Carefully read the agreement, select **I accept the terms in the license agreement**, and then click **Next**.



10. If you do not change the installation folder, click **Next**. If you change the installation folder, specify a desired folder and then click **Next**.

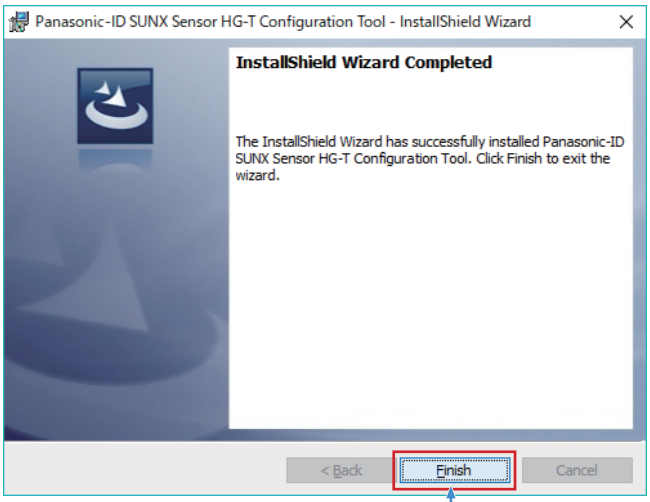


11. Click **Install**.



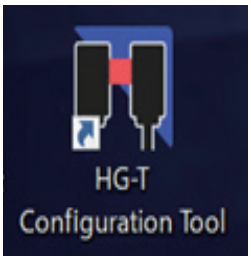
Click **Install**

12. Click **Finish**.



Click **Finish**

13. The **HG-T Configuration Tool** icon will be displayed on the desktop.



4.2 Uninstallation

Uninstall the following two items.

Windows 8.1 or earlier (32-bit / 64-bit)

1. HG-T_USB_Driver
   [32-bit] HG-T_USB_Driver_x64
   [64-bit] HG-T_USB_Driver_x86
2. Panasonic-ID SUNX Sensor HG-T Configuration Tool

Windows 10 (32-bit / 64-bit)

1. HG-T_USB_Driver_Win10
   [32-bit] HG-T_USB_Driver_Win10_x64
   [64-bit] HG-T_USB_Driver_Win10_x86
2. Panasonic-ID SUNX Sensor HG-T Configuration Tool

In Windows, select **“Start”**, **“Control Panel”**, and **“Programs and Features”** in this order and then uninstall the specified items.

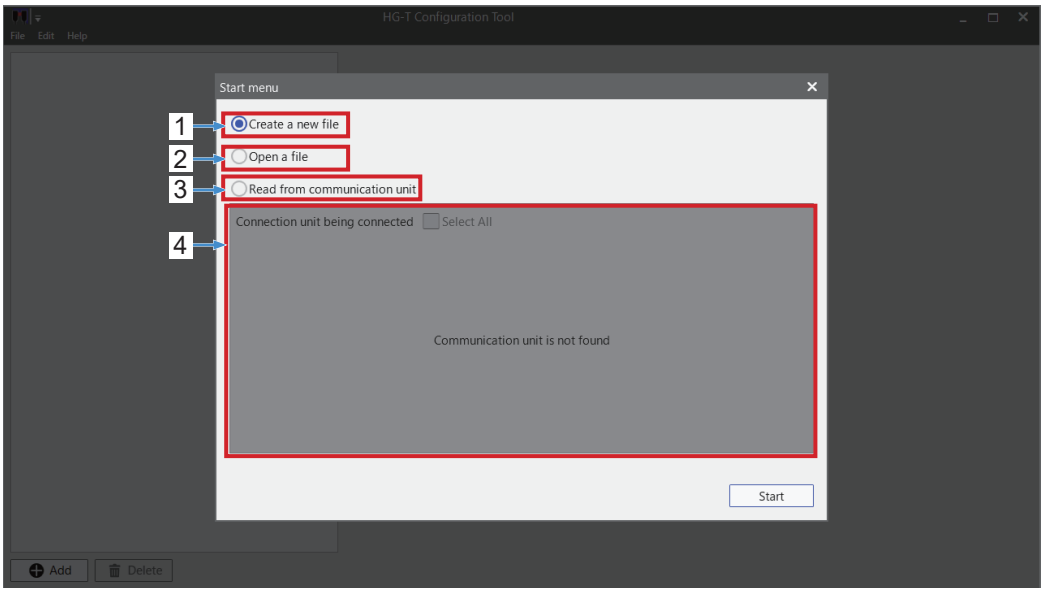
Chapter 5 Starting and Exiting HG-T Configuration Tool

5.1 Starting HG-T Configuration Tool

This section explains the procedure for starting **HG-T Configuration Tool**.
Use the following procedure to start HG-T Configuration Tool.

1. Double-click the **HG-T Configuration Tool** icon on the desktop. Alternatively, click the Windows **Start** button and select **"All Programs"**, **"Panasonic - ID Sensor"**, and then **"HG-T Configuration Tool"**.

2. When **HG-T Configuration Tool** is started, the **Start Menu** window is displayed.



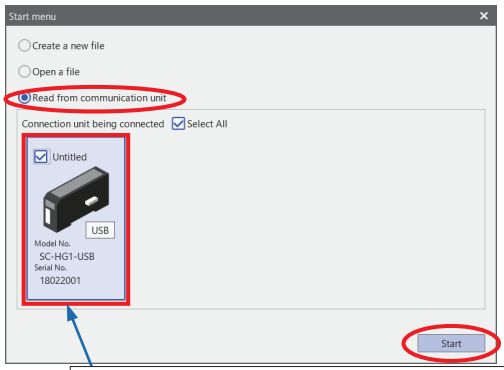
No.	Item	Description
1	**Create a new file**	Allows the user to create a new HG-T configuration file
2	**Open a file**	Allows the user to open an existing HG-T configuration file
3	**Read from communication unit**	Allows the user to load the settings of the HG-T main unit from the HG-T main unit via the communication unit
4	**Communication unit being connected** display area	This area displays the communication unit that is currently connected. If **Read from communication unit** is selected, this area will be enabled.

5.2 Starting by Loading the Settings from Communication Unit

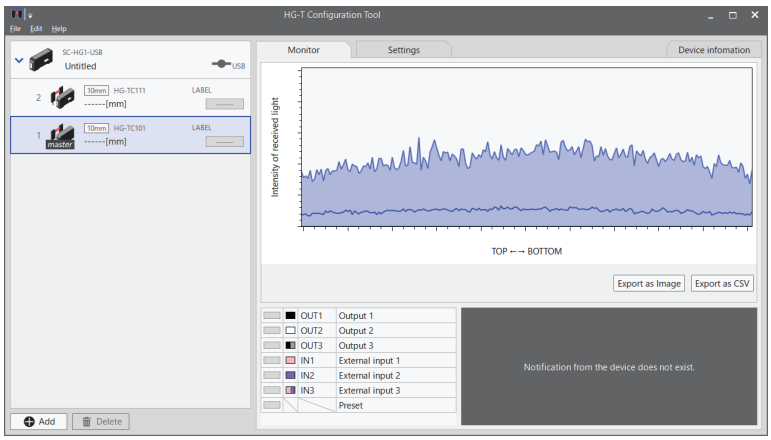
Use the following procedure to start HG-T Configuration Tool.

- Before selecting **Read from communication unit**, check that the PC and the USB communication unit are connected correctly,
- Check that the connected **HG-TC**□ controller (master unit) is turned ON.

1. Select **Read from communication unit** in the **Start menu** window, select the connected communication unit in the **Communication unit being connected** display area, and then click **Start**.



2. After the settings are loaded from the main unit, the main window is displayed.



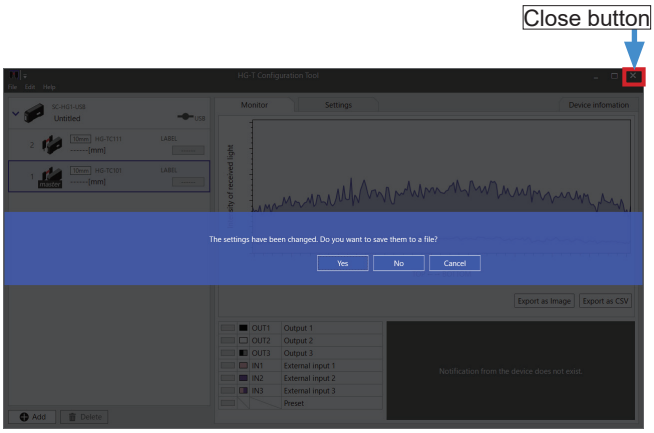
3. The startup procedure is completed.

5.3 Exiting HG-T Configuration Tool

Use either of the following two methods to exit **HG-T Configuration Tool**.

> If the settings have been changed, be sure to save the configuration file before exiting the software. If the software is exited without saving the configuration file, the changes will be discarded.

- Click the **close** button ( ) in the top right corner of the tool software window.



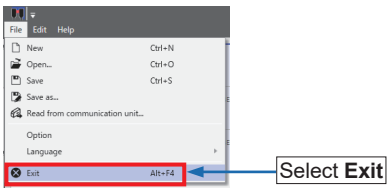
Note: If the configuration file has not been saved, a confirmation window like the one shown above will be displayed, asking whether to save the configuration file. If No is clicked, the software will be exited without saving the configuration file.

<Reference>

The following methods can also be used to exit HG-T Configuration Tool.

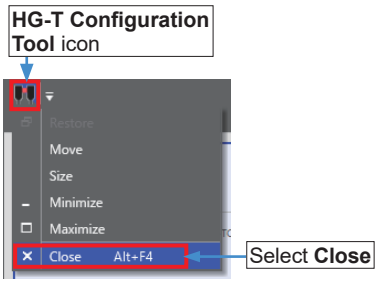
■ Using the menu bar

On the menu bar, select **File** and then **Exit**.



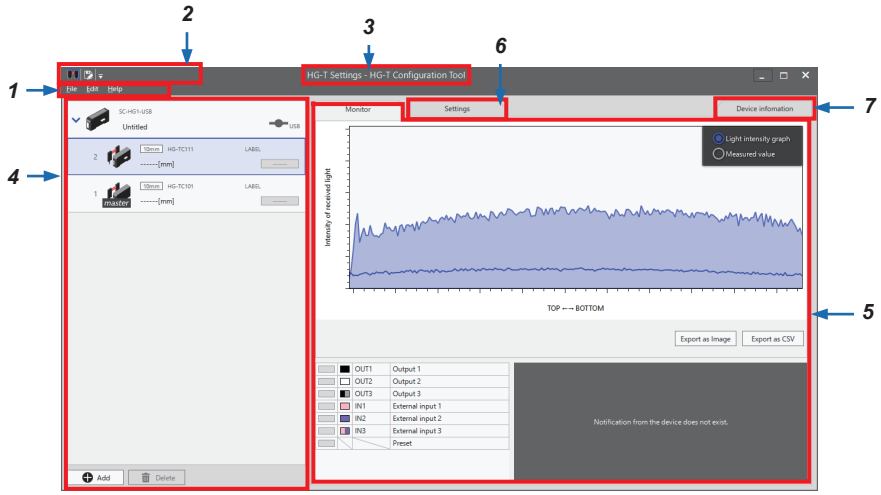
■ Using the Quick Access Toolbar

On the Quick Access Toolbar, click the HG-T Configuration Tool icon and then select **Close**.



Chapter 6 Name and Function of Each Window

6.1 Main Window



	Name	Function	Reference section
1	Menu bar	Displays the menus of each function used by **HG-T Configuration Tool**	**"6.2 Menu Bar"**
2	Quick Access Toolbar	Allows the user to place operation icons for various functions in order to quickly execute frequently used functions such as "New", "Save", and "Copy"	**"6.3 Quick Access Toolbar"**
3	Title bar	Shows the name of the tool software. When a configuration file is saved or opened, the name of the configuration file is indicated.	—
4	Connected units window	Displays a list of communication units and controllers that are being connected or edited	**"6.4 Connected Units Window"**
5	**Monitor** tab	Allows the user to monitor the light waveforms received by the selected controller and the status of each input terminal	**"6.5 Monitor Tab"**
6	**Settings** tab	Allows the user to set up the selected controller	**"6.6 Settings Tab"**
7	**Device information** tab	Displays device information for the selected communication unit and controllers	**"6.7 Device information Tab"**

6.2 Menu Bar

This section introduces the functions that can be set on the menu bar.

6.2.1 File Menu

This menu allows the user to set operations and options related to configuration files, and language. The following items can be selected.

■ New

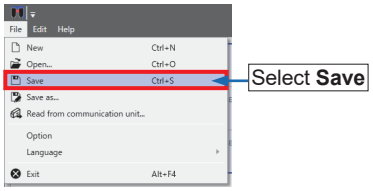
This item allows the user to create a new configuration file.
On the menu bar, select **File** and then **New**. (Shortcut key: Ctrl+N)
For details on the operating procedure, refer to **"8.3.1 Creating New Configuration Files"**.

■ Open

This item allows the user to open an existing configuration file.
On the menu bar, select **File** and then **Open**. (Shortcut key: Ctrl+O)
For details on the operating procedure, refer to **"8.3.3 Opening Existing Configuration Files"**.

■ Save

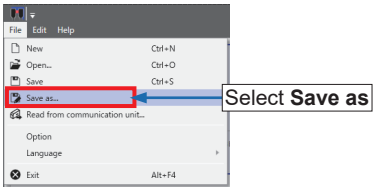
This item allows the user to overwrite an existing configuration file.
On the menu bar, select **File** and then **Save**.
The current configuration file will be overwritten. (Shortcut key: Ctrl+S)



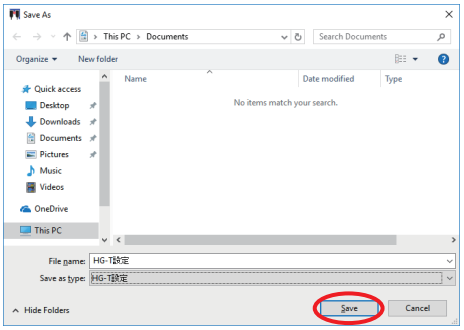
■ Save as

This item allows the user to rename and save the specified file.
The operating procedure is as below.

1. On the menu bar, select **File** and then **Save as**.



2. The **Save As** dialog box will be displayed. Specify a storage location and file name and then click **Save**. [storage format: hgt file format (extention : .hgt)]



■ Reading data from the communication unit

The **HG-T** series configuration data and the settings in the main unit can be read from the communication unit connected to the PC. On the menu bar, click **File** and then **Read from communication unit**. In the displayed menu, select the connected communication unit in the Communication unit being connected display area, then click **Add**. For details, refer to **"5.2 Starting by Loading the Settings from Communication Unit"**.

■ Option

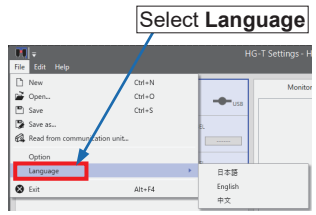
This item allows the user to specify a password when writing the settings to the controller. Specifying a password prevents functions from being set or changed for the controller.
For details on the operating procedure, refer to **“8.5.1 Setting a Password”**.

> **<Reference>**
>
> If you have forgotten the password specified in **Option**, you can initialize the password. For details on the operating procedure, refer to **“8.5.2 Initializing a Password”**.

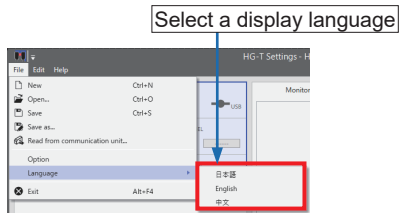
■ Language

This item allows you to switch the display language for HG-T Configuration Tool.
The operating procedure is as below.

1. On the menu bar, select **File** and then **Language**. (Default: Japanese)

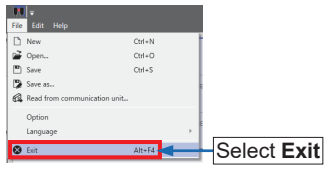


2. You can select 日本語, **English**, or 中文. When **HG-T Configuration Tool** is restarted, the settings will take effect.



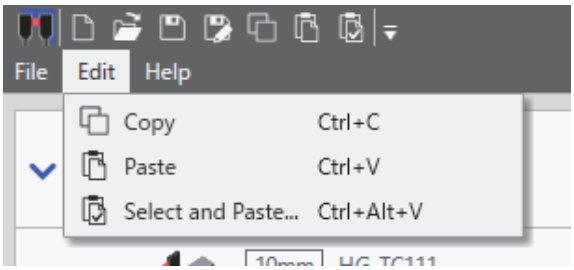
■ Exit

Selecting **Exit** from the **File** menu closes **HG-T Configuration Tool**. (Shortcut key: Alt+F4)



6.2.2 Edit Menu

This menu allows you to copy the settings of each function set up for a controller or paste a copied configuration file to another controller.



■ Copy / Paste

The **Copy** item allows you to copy all the settings of a particular controller and the **Paste** item allows you to paste them to another controller. For details on the operating procedure, refer to **"8.4.1 Copying Settings"**.

■ Select and Paste

This item allows you to select any desired settings from a particular controller and paste them to another controller. For details on the operating procedure, refer to **"8.4.3 Selecting and Pasting Copied Settings"**.

6.2.3 Help Menu

This menu allows you to refer to the manual and check the version of **HG-T Configuration Tool**.

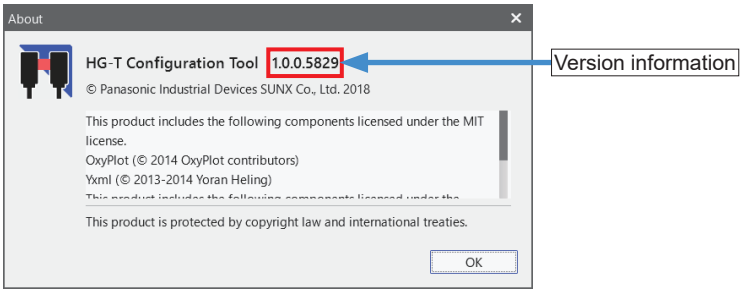
■ Manual

This item allows you to refer to the manual of **HG-T Configuration Tool**.
Note: Currently, this function is unavailable.

■ About

Select **About** from the **Help** menu.

Version information for **HG-T Configuration Tool** will be displayed.



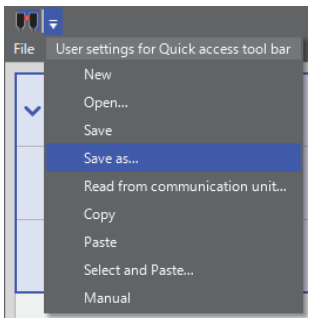
6.3 Quick Access Toolbar

The menu items of functions that are frequently used with **HG-T Configuration Tool** can be registered on the Quick Access Toolbar.

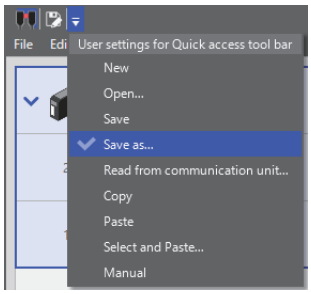
Item	Name	Reference section
	New	**“8.3.1 Creating New Configuration Files”**
	Open	**“8.3.3 Opening Existing Configuration Files”**
	Save	■ **“Save”** in **“6.2.1 File Menu”**
	Save as	■ **“Save as”** in **“6.2.1 File Menu”**
	Read from communication unit	**“5.2 Starting by Loading the Settings from Communication Unit”**
	Copy	**“8.4.1 Copying Settings”**
	Paste	**“8.4.1 Copying Settings”**
	Select and Paste	**“8.4.3 Selecting and Pasting Copied Settings”**
	Manual	■ **“Manual”** in **“6.2.3 Help Menu”**

Example: Registering "**Save as**" on the Quick Access Toolbar:

1. Click the button on the Quick Access Toolbar.

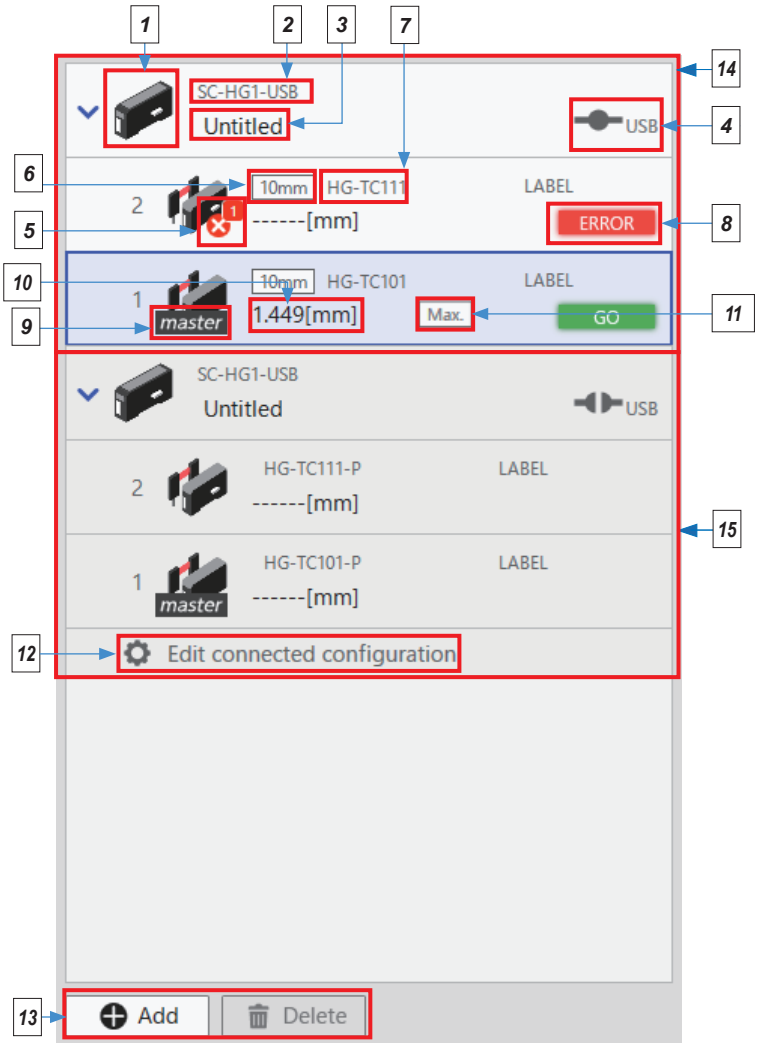


2. Clicking **Save as** displays a tick mark on the left of **Save as** and adds the icon on the right side of HG-T Configuration Tool.



6.4 Connected Units Window

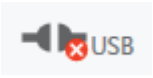
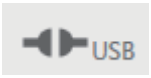
This window displays a list of communication units and controllers that are being connected or edited.
Communication units, slave controllers, and master controllers are displayed as connected units on the tree in this order. If you select a master controller or slave controller in the connected units window when they are in an online state, the **Monitor** tab, **Settings** tab, and **Device information** tab for the selected controller will be enabled.
The connected units window consists of the following components.



	Name	Description	Reference section
1	Product image icon	The image of the connected product is displayed.	**"6.4.2 Product Image Icons"**
2	Communication unit model	The model of the connected product is displayed.	-
3	Communication unit label	The label entered in the **Device Information** tab window is displayed.	-
4	Connection state	The connection state of the communication unit and the PC is displayed.	**"6.4.1 Connection State"**
5	Error icon	An error or alarm that has occurred on the controller and the number of errors or alarms are displayed.	**"6.4.3 Error Icons"**
6	Connected head type	The measurement width of the connected sensor head is displayed.	-
7	Controller model	The model of the controller is displayed.	-
8	Output state	The output state of the controller is displayed.	**"6.4.4 Output State"**
9	Master unit identification	This is only displayed for master controllers.	-
10	Measured value	The judgment value of the controller is displayed.	-
11	Calculation type (for master units only)	The application set in calculation mode for the master controller is displayed.	-
12	**Edit connected configuration** button	This button is used to add or remove controllers to be connected. Use this button only in offline setting mode.	**"8.3.4 Editing Connection Configuration"**
13	**Add** / **Delete**	The **Add** and **Delete** buttons are used to add and delete communication units in the connected units window, respectively.	**"6.4.5 Add and Delete Buttons for Communication Unit"**
14	Online unit list	This list indicates a state in which the communication unit and the PC are actually communicating with each other.	-
15	Offline unit list	This list indicates a state in which there are only settings in the PC and there is no actual machine.	-

6.4.1 Connection State

The connection state of the communication unit and the PC is displayed as below.

Connected	Disconnected	Offline
 Can communicate with communication unit	 Cannot communicate with communication unit	 Only settings in the PC and no actual machine

6.4.2 Product Image Icons

The connected controllers and communication unit are displayed as product images.
If an alarm or error is detected, the corresponding icon will be displayed within the image of the unit.

Display	Description
	HG-T master controller **HG-TC101/HG-TC101-P**

	HG-T slave controller **HG-T111/HG-T111-P/HG-T113**
	USB communication unit **SC-HG1-USB**

6.4.3 Error Icons

If an error occurs on the controller or the specified alarm conditions are satisfied, one of the following error icons will be displayed. The number of errors or alarms that occur at the same time is also displayed inside the red square on the top right of the icon.

Display	Description
	An error has occurred on the controller.
	The specified alarm has been detected in the controller.
	The number of generated errors/alarms is displayed.

6.4.4 Output State

The output states of connected controllers are displayed as below.

Display	State	Condition
LO	LOW	The measured value falls below the LOW set value.
GO	GO	The measured value falls within the set value range.
HI	HIGH	The measured value exceeds the HIGH set value.
-------	Data indeterminate	Correct measurements cannot be made (there is no abnormality).
+OVER	Out of display range (+)	The measured value exceeds +199.999.
–OVER	Out of display range (-)	The measured value falls below -199.999.
ALARM	Alarm	An alarm has occurred.
ERROR	Error	An error has occurred.

6.4.5 Add and Delete Buttons for Communication Unit

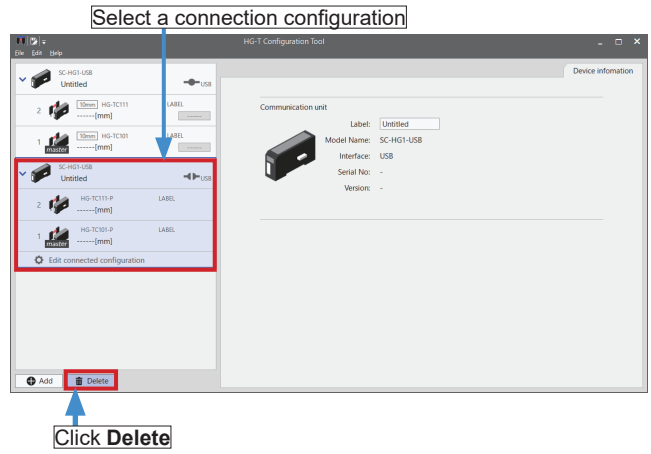
■ Add

The **Add** button is used to add communication units to the connected units window. Clicking **Add** displays a communication unit addition menu. For details on how to add communication units, refer to **“8.3.1 Creating New Configuration Files”**.

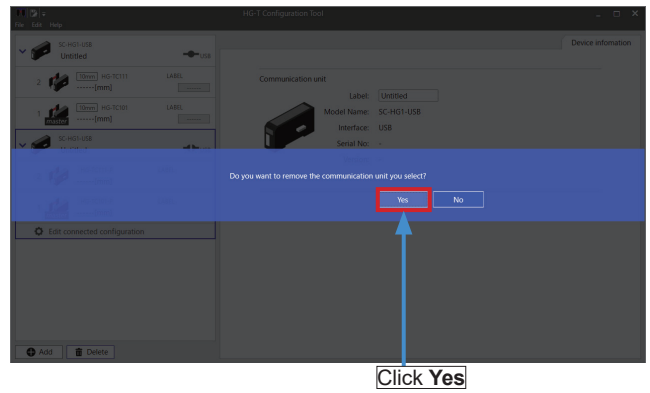
■ Delete

The **Delete** button is used to delete communication units from the connected units window. The procedure for deleting communication units is as described below.

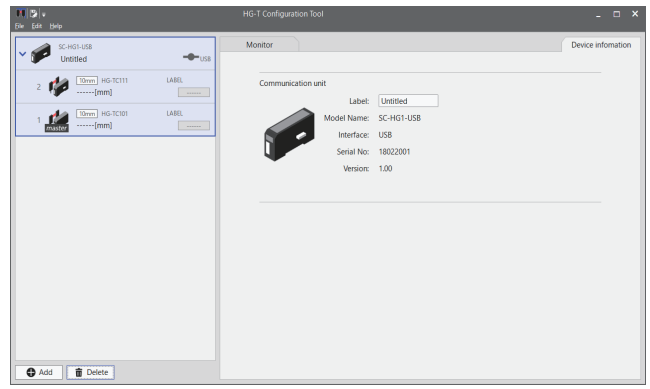
1. Select a connection configuration to be deleted from the connected units window and then click **Delete**.



2. A confirmation message will be displayed. Click **Yes**.



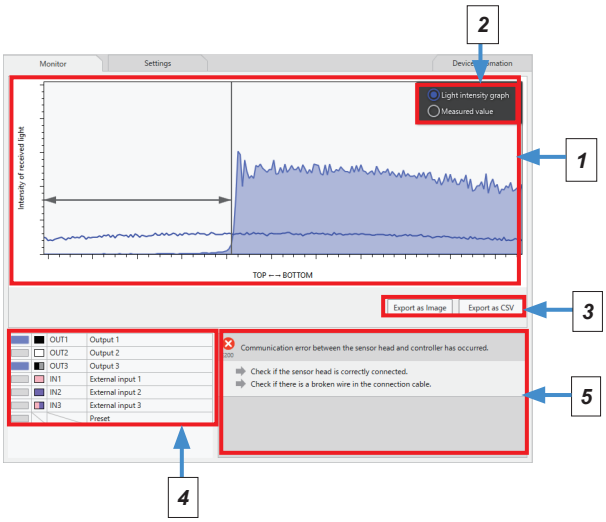
3. The selected connection configuration has been deleted.



6.5 Monitor Tab

This tab allows the user to monitor the light waveforms received by the selected controller or the status of each I/O terminal.

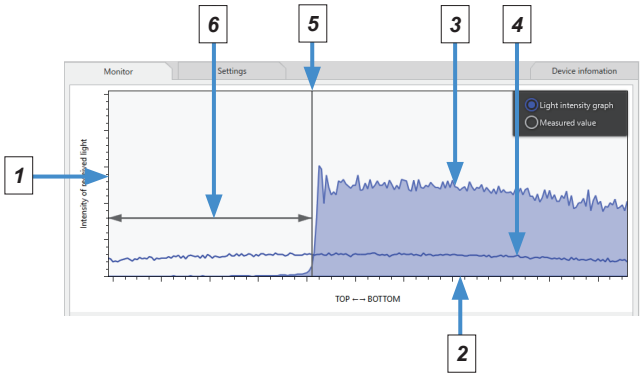
6.5.1 Monitor Tab Window



	Name	Description	Reference section
1	Received light waveform monitor, measured value monitor	Received light waveform monitor or measured value logging monitor is displayed.	**"6.5.2 Received Light Waveform Monitor" "6.5.3 Measured value monitor"**
2	Monitor selector	The display can be changed to the received light waveform monitor or measured value monitor.	—
3	Export as Image / Export as CSV	Received light waves or measured values are output as image or CSV data.	**"6.5.3 Export as Image / Export as CSV"**
4	I/O monitor	The ON / OFF state of each I/O line is displayed.	**"6.5.4 I/O Monitor"**
5	Device notification information	The state of the controller is notified.	**"6.5.5 Device Notification Information"**

6.5.2 Received Light Waveform Monitor

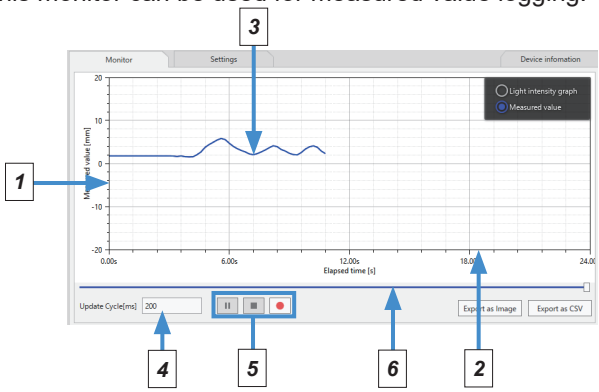
This area displays the state of the light waveforms received by the selected controller, judgment level waveforms, and edge positions.



	Name	Description
1	Vertical axis	The amount of light received is displayed.
2	Horizontal axis	The measurement range of the sensor head is displayed.
3	Received light waveform	Waveforms are displayed by connecting each measured amount of received light with a line.
4	Judgment level waveform	Waveforms are displayed by connecting each measured amount of received light at the specified judgment level with a line. If the amount of light received falls below the judgment level, the light will be judged to be intercepted and the edge position will be calculated.
5	Edge position	The edge position of the measured object that is inserted is displayed as a straight line.
6	Measured value	The area from the top or bottom to the edge position is displayed as an arrow line. The area indicated by the arrow line is the value measured by the sensor head.

6.5.3 Measured value monitor

The measured value in the selected controller is displayed. The update cycle can be changed to a desired setting. This monitor can be used for measured value logging.

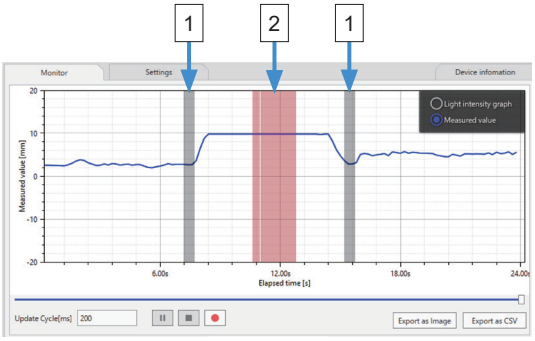


	Name	Description
1	Vertical axis	Measured values are indicated.
2	Horizontal axis	The elapsed time from the start of logging is shown. The graph scrolls horizontally as the elapsed time increases.
3	Measured value waveform	The waveform is created by connecting measured values with a line.
4	Update cycle setting	The interval of the measured value logging interval can be selected.
5	Logging operation	Used to perform measured value logging operations. : Pauses logging. : Stops logging. (Note) : Starts logging. (Pressing this while logging is paused resumes logging.)
6	Slider	By moving the slider, you can check the past measurement waveform outside the display area.

Note : When logging is stopped, a confirmation message appears and the data can be output as CSV. If CSV data is not output, the logging data will not be saved.

<Reference>

If an abnormality occurs during logging, the following will be displayed.



	Name	Description
1	Missing data generation	When missing data is generated, the segment where there missing data was generated will be indicated with a gray background.
2	Error/alarm generation	When an error/alarm is generated in the equipment, the segment where the error/alarm was generated will be indicated with a red background.

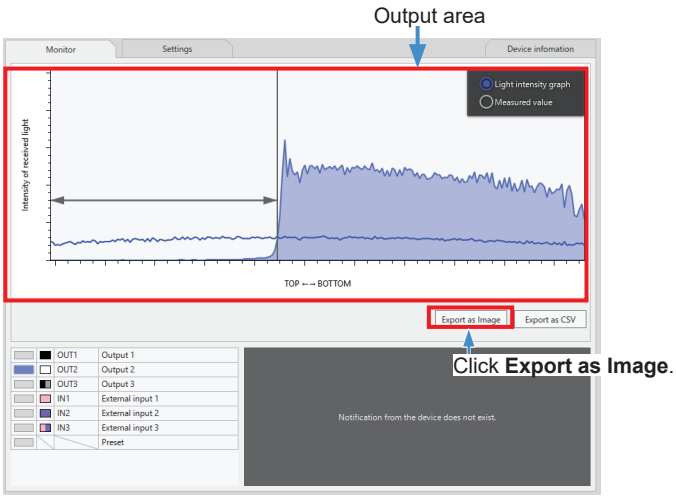
6.5.3 Export as Image / Export as CSV

Information displayed in the graph window can be output as image or CSV.

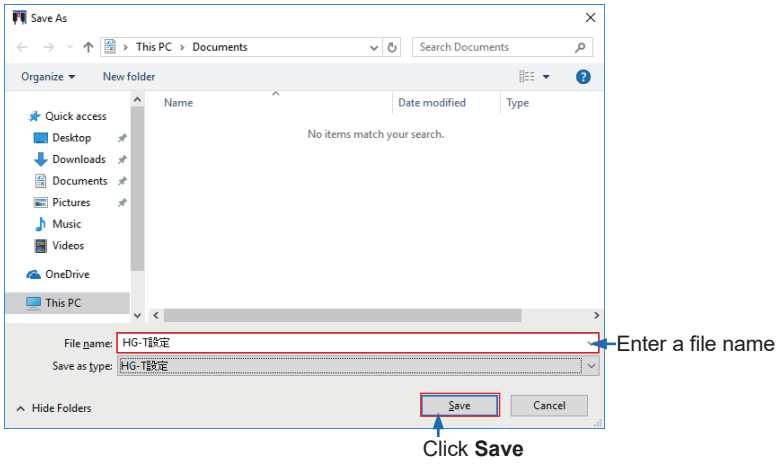
■ Export as Image

The graph displayed in the window can be output as image data (format: PNG).

1. Click **Export as Image**.



2. The **Save As** dialog box will be displayed. Specify a storage location and file name and then click **Save**.

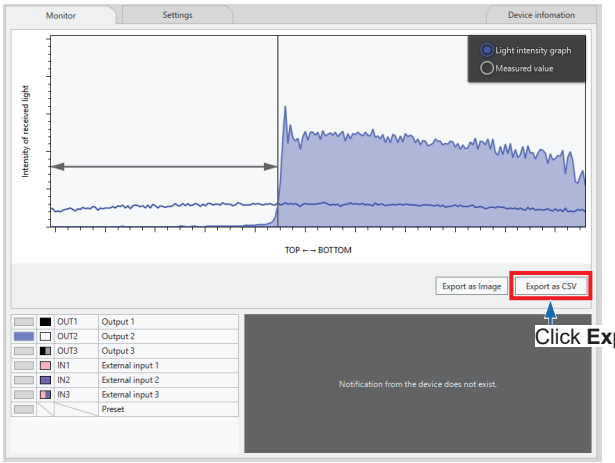


3. Images will be output in PNG format to the specified storage location.

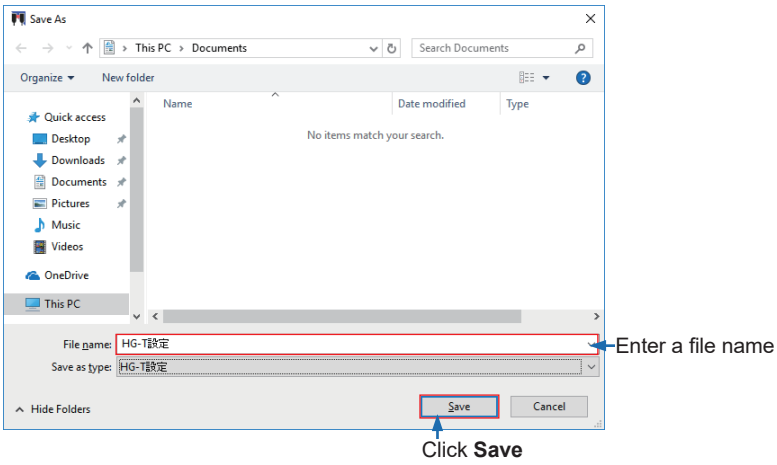
■ Export as CSV

Information of the graph displayed in the window can be output as CSV data.
When the received light waveform monitor has been selected, the “array number” and the “amount of received light” are output.
When the measured value monitor has been selected, the “refreshing interval,” the “acquisition time” and “measured value” are output.

1. Click **Export as CSV**.



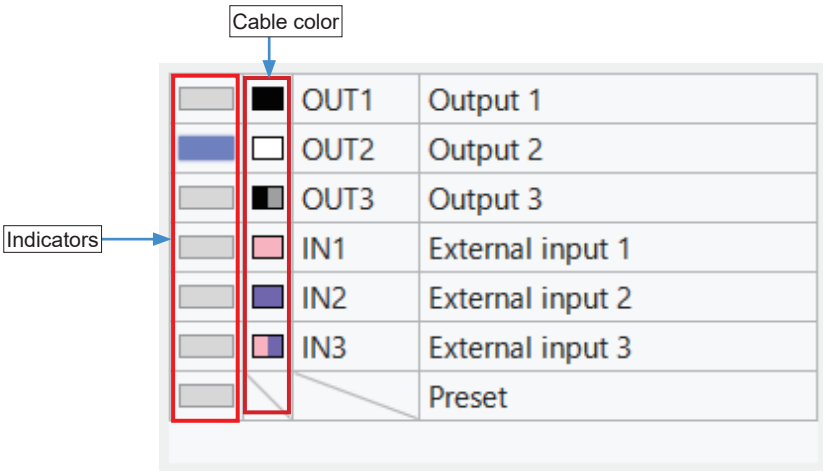
2. The **Save As** dialog box will be displayed. Specify a storage location and file name and then click **Save**.



3. Data will be output in CSV format to the specified storage location.

6.5.4 I/O Monitor

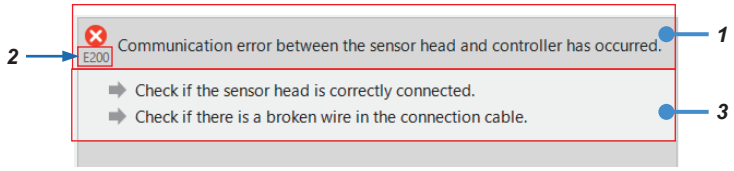
This area displays the ON / OFF state of each I/O line or the preset ON / OFF state for the connected controller. Each indicator turns ON when the output or input turns ON. The icon on the right side of the indicator indicates the color of the cable.



6.5.5 Device Notification Information

■ Error

If an error occurs on the controller, error information like the following example will be displayed.

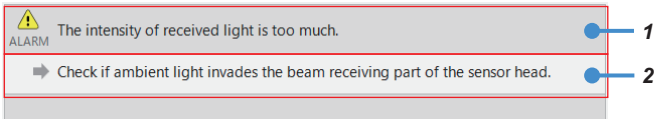


	Name	Description
1	Error message	Indicates an error that has occurred on the current controller
2	Error code	Indicates the error code of the error that has occurred
3	Action	Indicates the action to resolve the error that has occurred

For details on error messages and action methods, refer to **"9.1 Error Messages"**.

■ Alarm

If an alarm occurs on the controller, alarm indication like the following example will be displayed.



	Name	Description
1	Alarm message	Indicates an alarm that has occurred on the current controller
2	Action	Indicates the action to resolve the alarm that has occurred

For details on alarm messages and action methods, refer to **"9.2 Alarm Messages"**.

6.6 Settings Tab

This tab allows the user to set up each parameter for the selected controller.

6.6.1 Settings Tab Window

	Name	Function	Reference section
1	Received light waveform monitor	The state of received light waveforms is displayed. The vertical axis indicates the amount of light received and the horizontal axis indicates the measurement range of the sensor head.	**"6.5.2 Received Light Waveform Monitor"**
2	Configuration parameter area	This area displays the parameters that can be set for the **HG-T** series controllers. Each parameter can be checked and edited. When the tool software is started, this area is displayed in simple setting mode (in which only general parameters are displayed).	-
3	Advanced settings mode check box	Selecting this check box displays all settable parameters in the configuration parameter area so that more detailed settings can be specified.	**"6.6.2 List of Configuration Parameters"**
4	Write button	Clicking this button writes the parameter settings in the configuration parameter area to the controller.	**"7.7 Writing Parameters to Main Unit"**
5	Read button	Clicking this button reads the parameter settings from the controller and reflects them into the configuration parameter area.	-
6	Write automatically check box	Selecting this check box reads the parameter settings from the controller and reflects them into the configuration parameter area. When any parameter in the configuration parameter area is changed, the changed settings are automatically written to the main unit.	-

6.6.2 List of Configuration Parameters

The following list shows the parameters and items that can be set with **HG-T Configuration Tool**. For details on each parameter, refer to the **HG-T** User's Manual.

Configuration parameter			Outline	Advanced settings mode (Note 2)
Sensitivity setting	Beam axis adjustment / Reference waveform registration		This parameter allows the user to adjust the beam axis and register reference waveforms.	
	Sensitivity setting		ON: User setting / OFF: Default value	
		Judgment level [%]	This item allows the user to set a judgment level when manual sensitivity adjustment is set to ON.	
		Judgment filter	This item allows the user to set a judgment filter when manual sensitivity adjustment is set to ON.	
Measurement settings	Operation mode		This parameter allows the user to set the operation mode.	
		Measurement direction	This item sets the direction in which the measured object is inserted when the operation mode requires direction settings.	
	Sampling cycle		This parameter sets the sampling cycle of the sensor head.	○
	Number of samples		This parameter sets an average count (response time).	
Correction settings	Preset		This parameter sets ON / OFF for preset.	
		Correction value (Note 1)	This item sets a preset value when **Preset** is set to ON.	
	Preset data selection		This parameter sets target data for preset.	○
	Value calculation		This parameter sets ON / OFF for calculation.	○
		Calculation method	This item sets a calculation application when calculation is set to ON.	○
	Hold settings		This parameter sets each hold function.	○
		Trigger mode	This item sets trigger mode for each hold function.	○
	Calibration		This parameter performs a calibration.	
Operation setting	Threshold			
		HIGH set value [mm]	This item sets the HIGH set value to any desired value.	
		LOW set value [mm]	This item sets the LOW set value to any desired value.	
		Teaching	This item performs teaching.	
		Hysteresis [mm]	This item sets the hysteresis to be used for teaching.	○

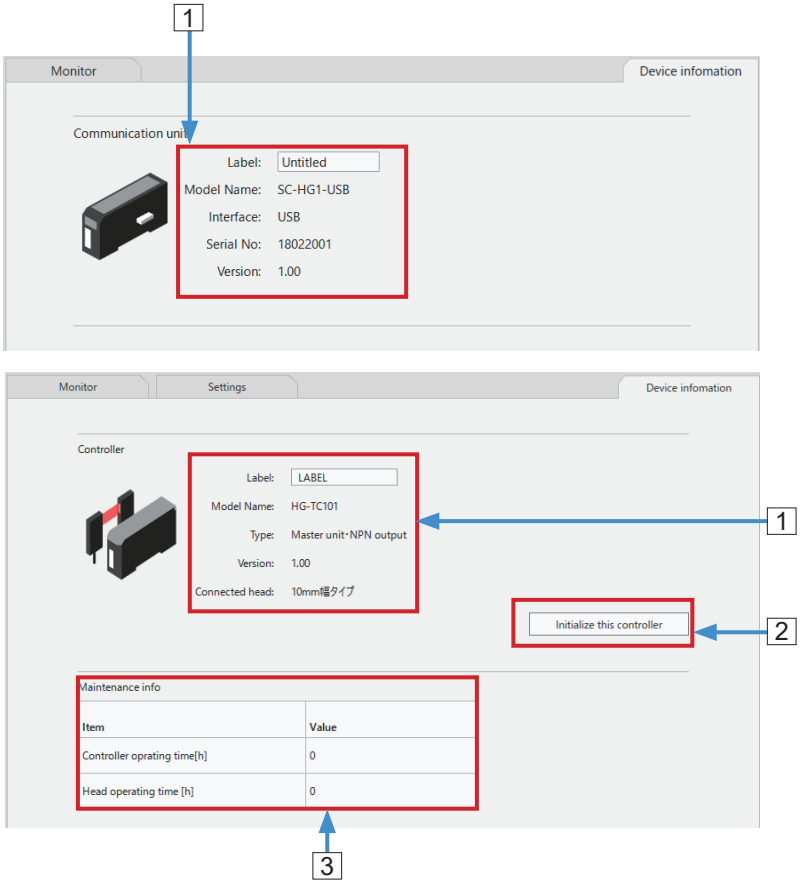
Operation setting	Digital I/O		
	IN1/IN2/IN3	This item sets the input terminal function.	
	Simultaneous input	This item sets ON / OFF for simultaneous input.	○
	OUT1/OUT2/OUT3	This item sets the output terminal function.	
	Output type	This item sets N.O. or N.C.	
	External output delay timer selection	This item sets an output delay timer.	○
	Timeout value	This item sets a timeout value for the output delay timer.	○
	Analog output		
	Output type	This item sets voltage output or current output.	
	Scaling	ON: User setting / OFF: Default value	○
	Upper limit value [mm] This item sets the upper limit value of analog scaling when Scaling is set to ON.		○
	Lower limit value [mm] This item sets the lower limit value of analog scaling when scaling is set to ON.		○
	Alarm		○
	Alarm delay count [number]	This item sets an alarm delay count.	○
	Alarm output	This item sets the output state at the time of measurement alarm 1 occurrence.	○
	Dirt check	This item sets the dirt check function.	○
	Threshold	This item sets threshold values for the dirt check function when user settings are specified.	○
	Connected units count check	This item sets the connected units count check function.	○
	Reverse insertion check	This item sets the reverse insertion check function.	○
Configuration	Bank settings		
	Item to be read and written	This item sets the item to be saved to or loaded from each bank.	
	Bank operation	This item saves or loads the set item to or from the bank.	
	EEPROM storage		○
	Preset save	This item sets ON / OFF for preset storage in EEPROM.	○
	Reference waveform save	This item sets reference waveform storage in EEPROM through host communication.	○
	Interference prevention	This parameter sets ON / OFF for the interference prevention function.	○
	Number of digits displayed	This parameter sets the number of digits to be displayed.	○
	Eco mode	This parameter sets ON / OFF for Eco mode.	○
	Auto key lock	ON: Manual / OFF: Auto setting	○

Notes: 1) The parameter name changes according to the preset ON / OFF setting. (ON: Target value / OFF: Correction value)

2) Parameters where ○ is marked in the "Advanced settings mode" column of the table are displayed and can be set when the **Advanced settings mode** check box at the bottom of the **Settings** tab window is selected.

6.7 Device information Tab

Clicking the **Device information** tab allows the user to check device information for the selected controller and communication unit and to initialize the controller and set a label.



	Name	Description
1	Device information	[Controller] Label, model, type, software version, and connected head [Communication unit] Label, model, interface, serial number, and software version
2	Initialization button	This button resets the controller to its factory default state.
3	Maintenance information	The cumulative operating hours of the controller and sensor head are displayed.

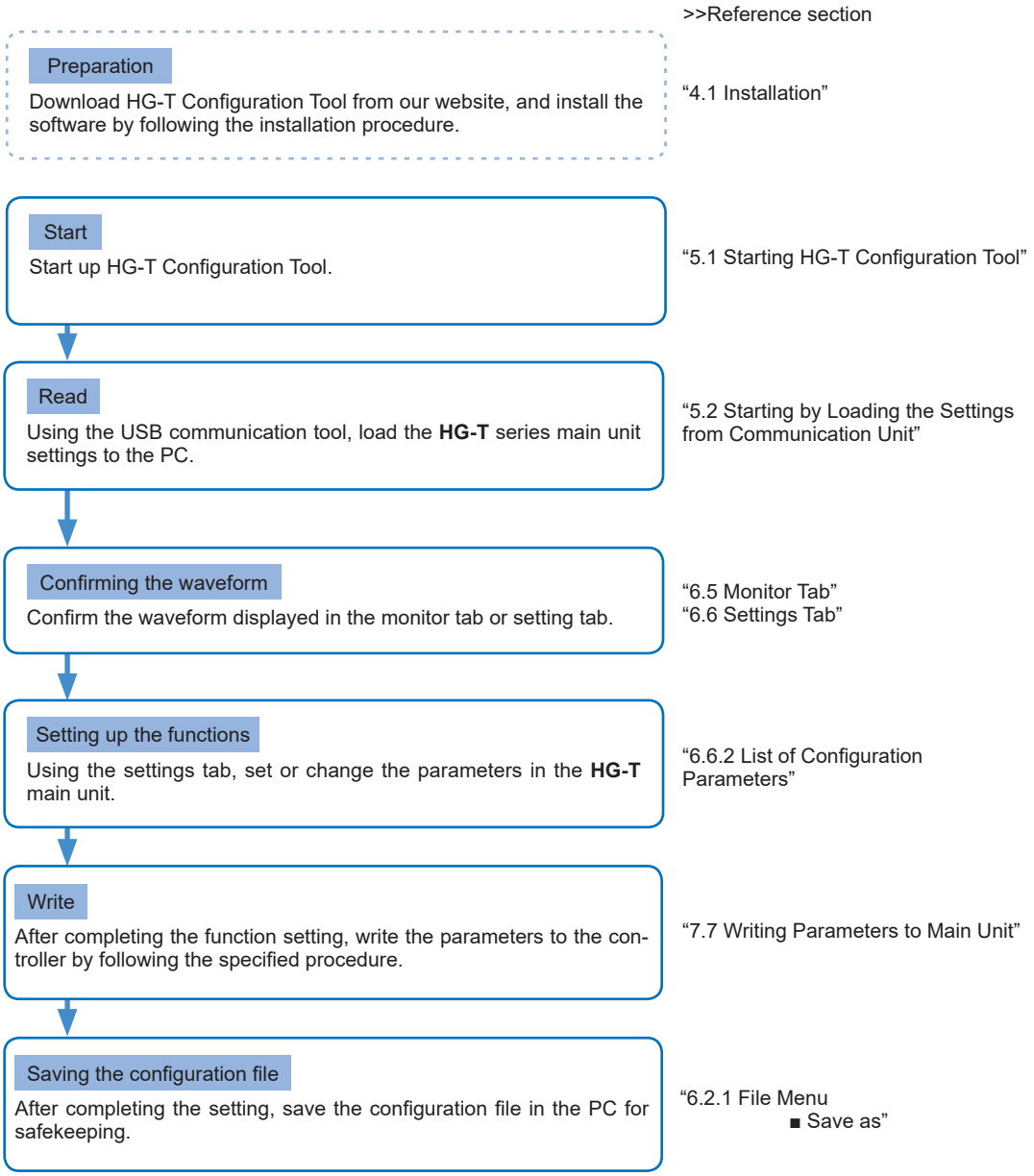
For details on how to initialize a controller, refer to **"7.9 Initialization"**.
For details on how to set a label, refer to **"8.2 Labeling"**.

Chapter 7 Setting up the Main Unit

The **Settings** tab can be used to set up the main unit.

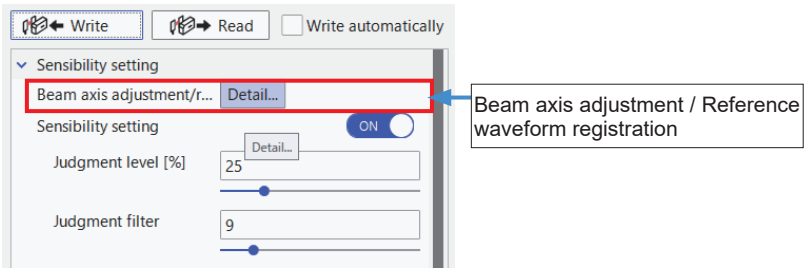
7.1 Flow of Operations up to Setup Completion

This section explains the flow of **HG-T Configuration Tool** operations up to the completion of main unit setup.



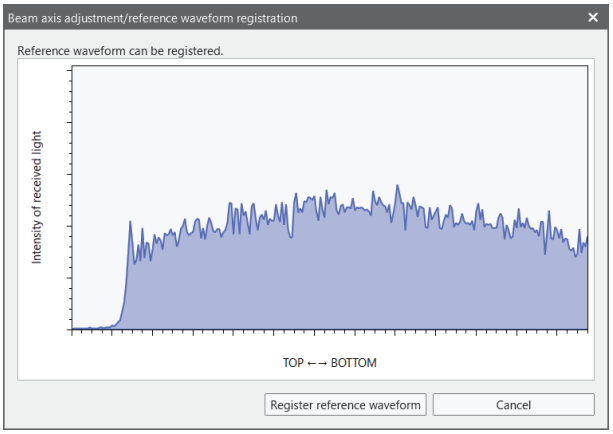
7.2 Adjusting the Beam Axis and Registering Reference Waveforms

Use this procedure to check the beam axis of the connected controller and register reference waveforms.

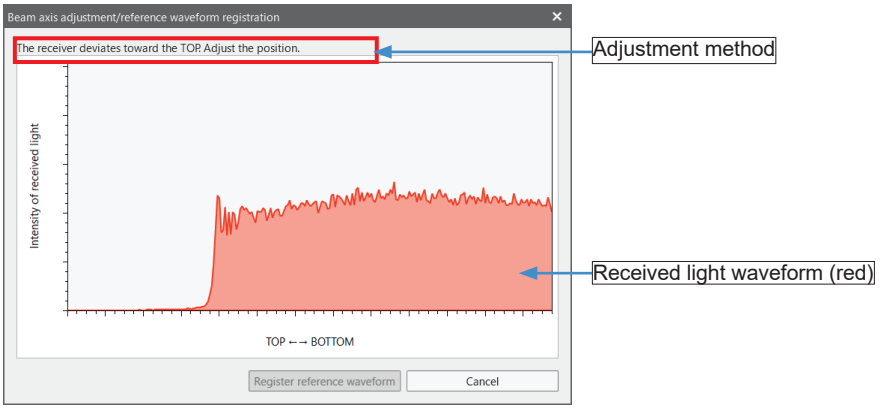


The operating procedure is as below.

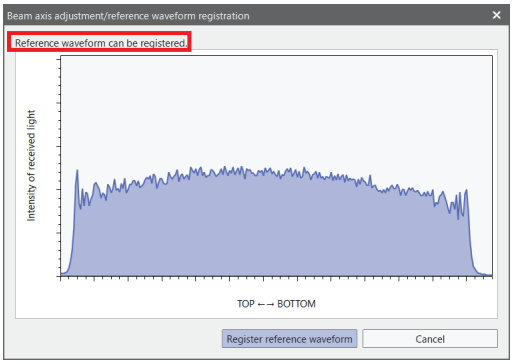
1. Click the **Detail** button on the right side of **Beam axis adjustment / reference waveform registration** to display the following window.



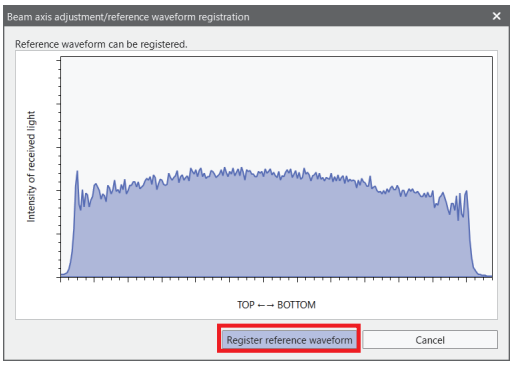
If the beam axis is misaligned, the waveform will be displayed in red. The adjustment method is displayed on the top left of the window. Move the emitter or receiver upward, downward, rightward, or leftward according to the instruction displayed in the dialog box. For details on how to adjust the beam axis, refer to "5.3.2 Adjusting the Beam Axis" in the **HG-T** User's Manual.



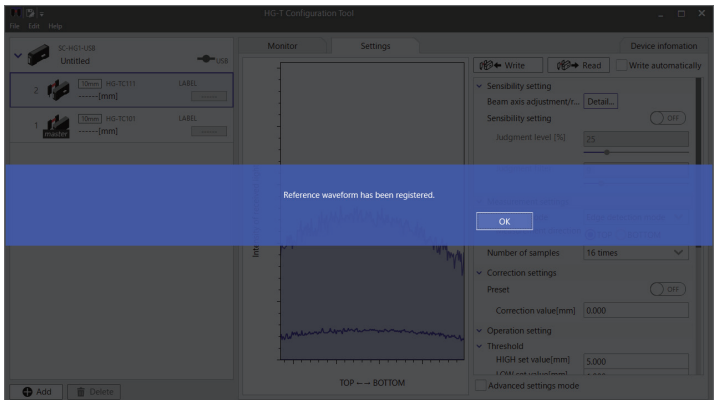
2. If the beam axis is aligned according to the displayed adjustment method, the waveform will be displayed in blue and the message "Reference waveform can be registered" will be displayed.



3. If you successively register a reference waveform, click **Register reference waveform**. The received light waveform displayed in the graph window will be registered as the reference waveform.
(If you do not register a reference waveform, click **Cancel**. The display will be returned to the main window.)

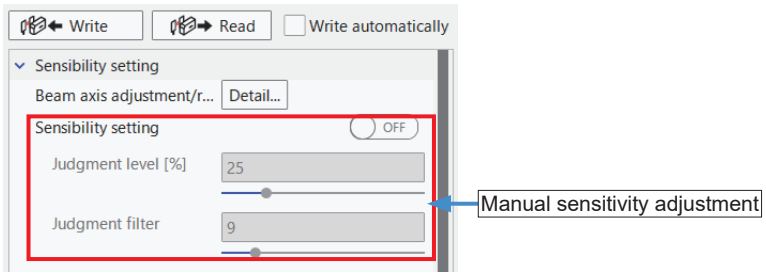


When the registration is completed, the message "Reference waveform has been registered" will be displayed. Clicking **OK** closes the message window.

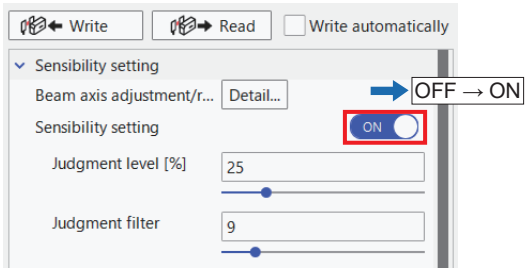


7.3 Adjusting Sensitivity

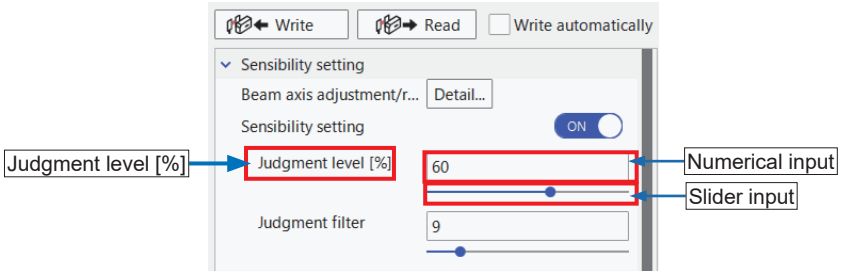
If the measured object that is inserted is a transparent body or if there is a risk of foreign objects contamination in the environment, you can change the judgment level and judgment filter for the sensor head that is connected.
If **Sensitivity setting** is set to **OFF**, the judgment level and judgment filter are set to their respective default values. To adjust them, set **Sensitivity setting** to **ON**, so that you can change the judgment level and judgment filter.



1. Slide the **Sensitivity setting** switch from **OFF** to **ON**. (Default: OFF)

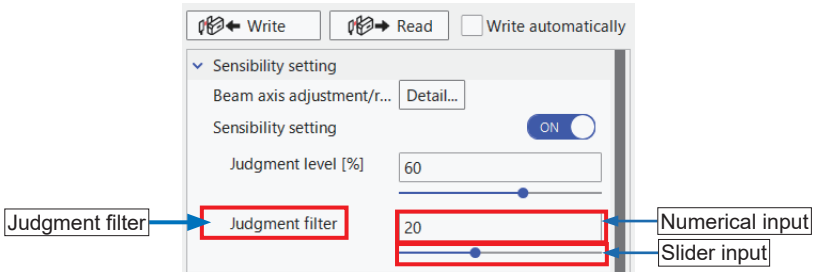


2. For stable measurement of objects with high transmittance, you must increase the judgment level. For the judgment level, you can use either numerical input or slider input.



Configuration parameter	Setting range	Default value
Judgment level [%]	10 to 90 (%)	25

3. To prevent malfunctions due to foreign objects contamination or other problems, you must increase the value of the judgment filter. For the judgment filter, you can use either numerical input or slider input.

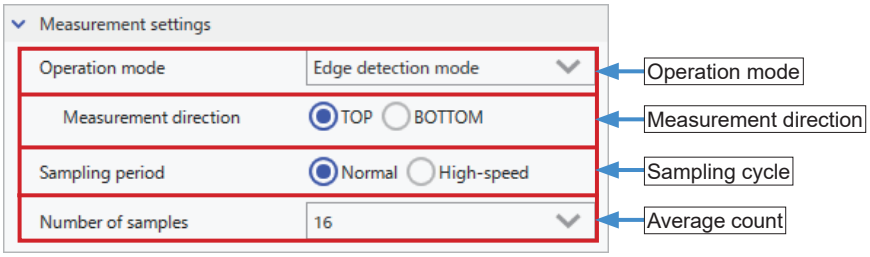


For stable measurement of small objects, you can measure them stably by reducing the value of the judgment filter.

Configuration parameter	Setting range	Default value
Filter strength	4 to 50	9

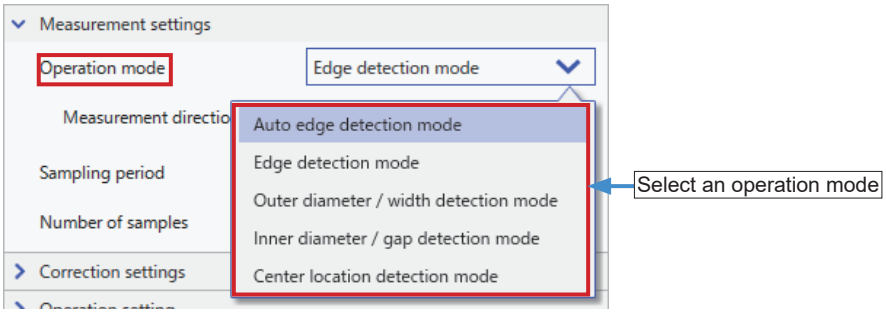
7.4 Performing Measurement Settings

You can set the operation mode, insertion direction and average count according to the shape of the measured object or application.



7.4.1 Operation Mode

Set the operation mode according to the method of measuring the workpieces. (Default: Auto edge detection mode)



Setting item	Description
Auto edge detection mode	This mode automatically recognizes the direction in which the measured object enters the measurement area of the sensor head (TOP or BOTTOM side). The distance from the edge of the side where the measured object enters the measurement area to the edge of the measured object is measured.
Edge detection mode	When the direction in which the measured object enters the measurement area of the sensor head is specified as the TOP or BOTTOM side, this mode measures the distance from the TOP or BOTTOM side of the measurement area to the edge of the measured object.
External form/width detection mode	This mode measures the external form or width of the measured object.
Inside diameter/gap detection mode	This mode measures the inside diameter or gap of the measured object.
Central position detection mode	When an object such as a pin is measured, this mode measures the distance from either the TOP or BOTTOM side edge to the center of the measured object.

<Reference>

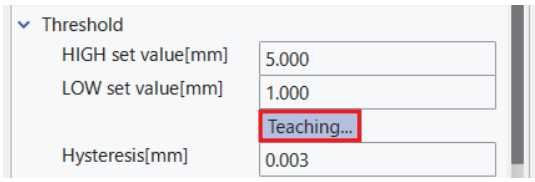
The **reverse insertion check** function can be used when the edge detection mode is selected. The reverse insertion check function generates an alarm when the measured object is inserted in a direction different from the specified insertion direction.

7.5 Performing Teaching

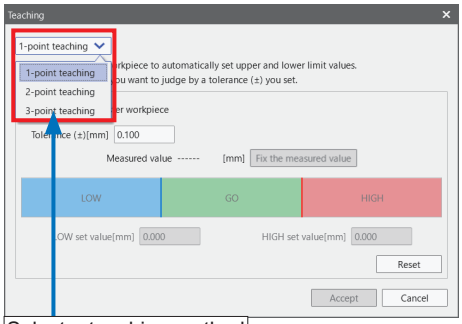
You can automatically set HIGH and LOW set values.
For the teaching method, you can select 1-point teaching, 2-point teaching, or 3-point teaching.

<Setting method>

1. Click **Teaching**.



2. The **Teaching** dialog box will be displayed. Select a teaching method to be set.



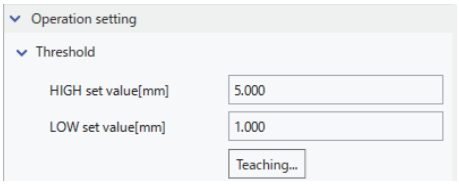
Select a teaching method

When performing teaching, check the setting for the direction of insertion.

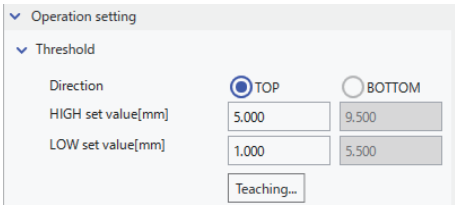
<Reference>

When the operation mode has been set to [Auto edge detection mode], the threshold values shown below are displayed.

< Mode other than auto edge detection mode >



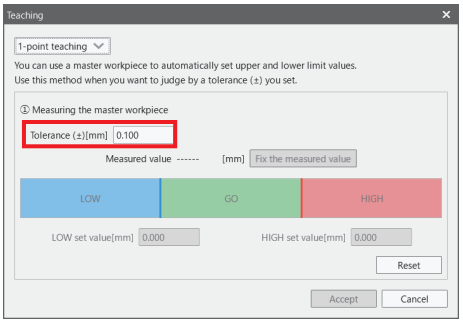
< Auto edge detection mode >



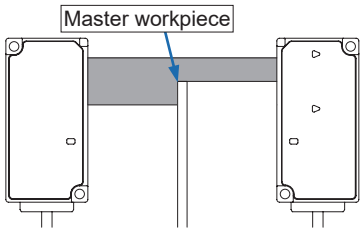
Note: If the threshold values are changed using the threshold setting, it is necessary to set either TOP or BOTTOM as the reference point.

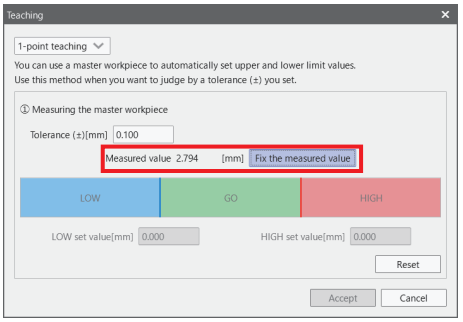
7.5.1 1-point Teaching

1. Enter a tolerance to be set.
The judgment value of the master workpiece plus the tolerance can be set as the HIGH set value and the judgment value of the master workpiece minus the tolerance can be set as the LOW set value.

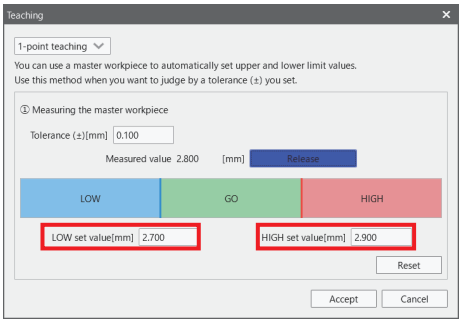


2. With the master workpiece measured, click **Fix the measured value**.

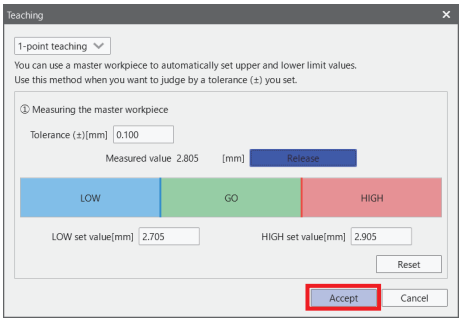




3. The HIGH and LOW set values will be set.
By entering a numerical value, you can adjust the HIGH or LOW set value within the range (between the HIGH and LOW set values).



4. If you click **Accept**, the values set for teaching will be reflected in the configuration parameters.

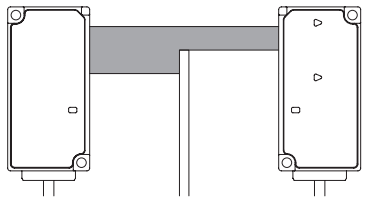


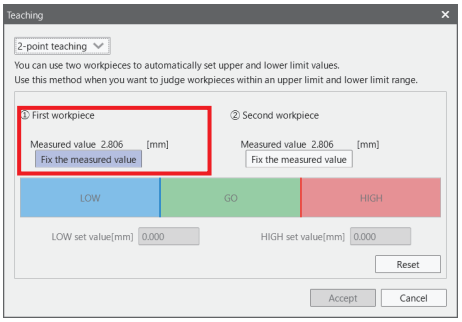
<Reference>

To reset the HIGH and LOW set values that have been set, click the **Reset** button in the lower right part of the **Teaching** window. The HIGH and LOW set values will be reset.

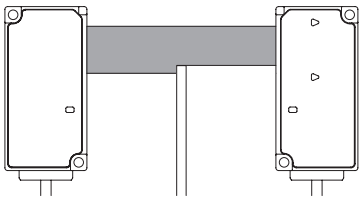
7.5.2 2-point Teaching

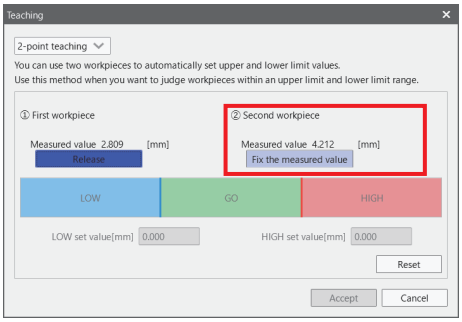
1. Measure the first workpiece and click the **Fix the measured value** button for the first workpiece.



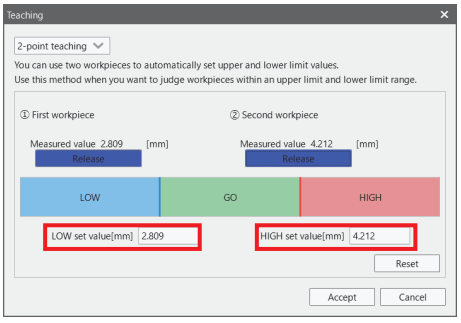


2. Measure the second workpiece and click the **Fix the measured value** button for the second workpiece.

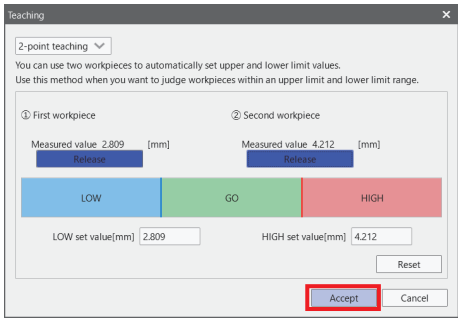




3. The HIGH and LOW set values will be set. By entering a numerical value, you can adjust the HIGH or LOW set value within the range (between the HIGH and LOW set values).

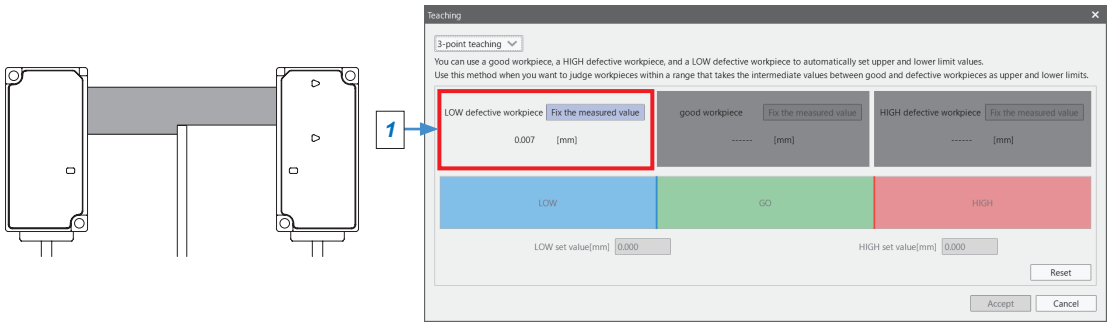


4. If you click **Accept**, the values set for teaching will be reflected in the configuration parameters.

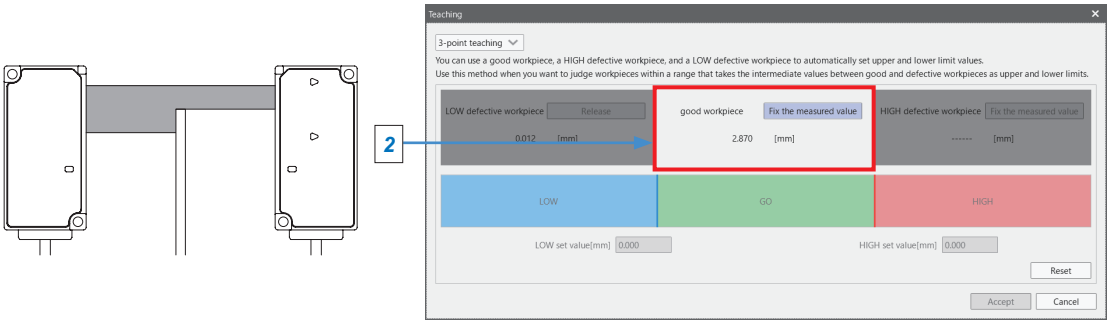


7.5.3 3-point Teaching

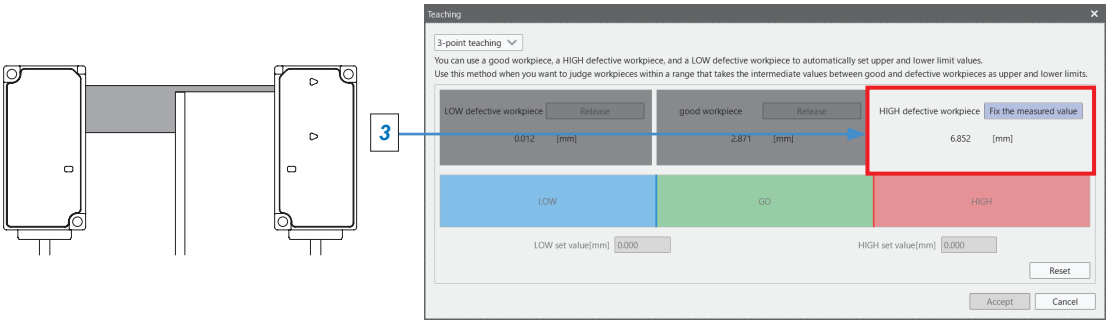
1. Measure a LOW defective workpiece and click **Fix the measured value**.



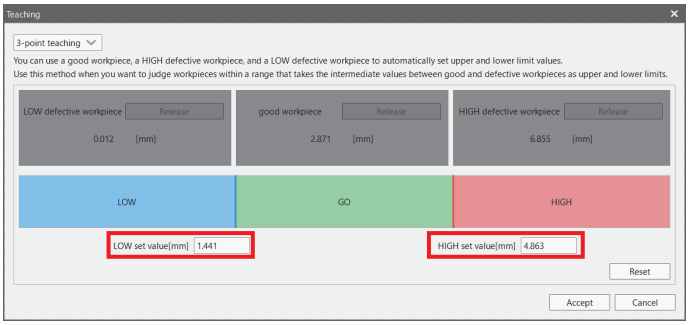
2. Measure a good workpiece and click **Fix the measured value**.



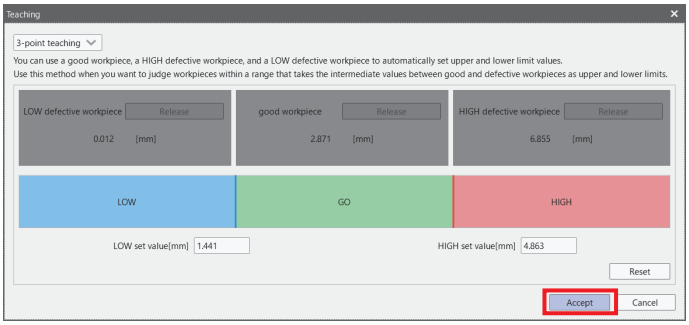
3. Measure a HIGH defective workpiece and click **Fix the measured value**.



4. The HIGH and LOW set values will be set. By entering a numerical value, you can adjust the HIGH or LOW set value within the range (between the HIGH and LOW set values).



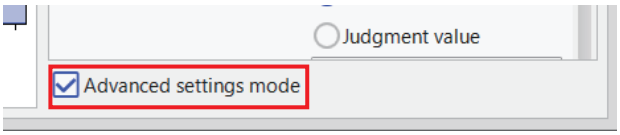
5. If you click **Accept**, the values set for teaching will be reflected in the configuration parameters.



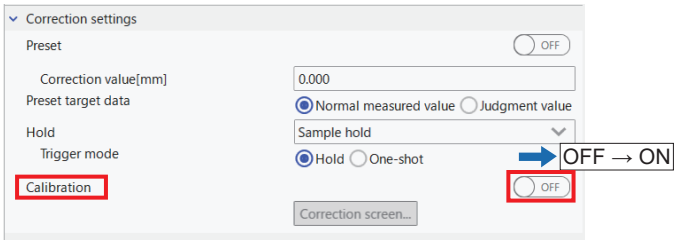
7.6 Performing Calibration

By performing a calibration, you can reduce installation errors when replacing the sensor head, for example.

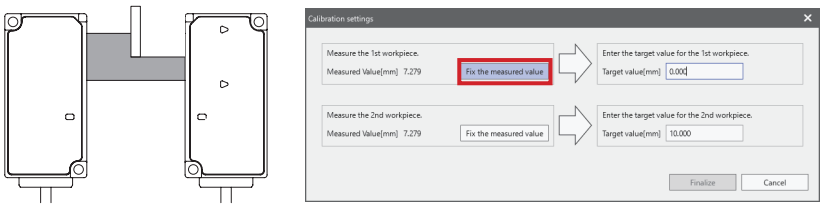
1. Select the **Advanced settings mode** check box.



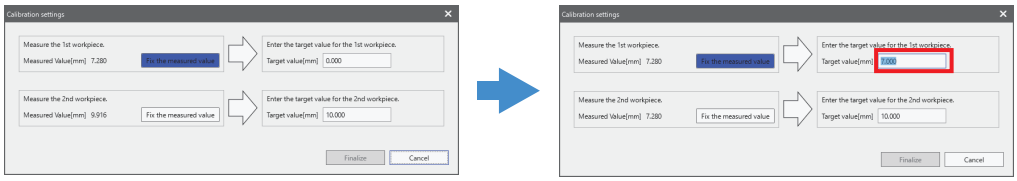
2. Set the **Calibration** switch from **OFF** to **ON**. (Default: OFF)



3. The Calibration settings window will be displayed. Insert the first workpiece between the emitter and receiver of the sensor head, and click **Fix the measured value** when the workpiece is at any desired position.

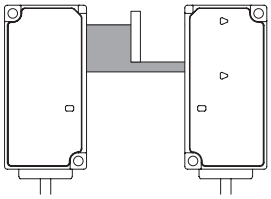


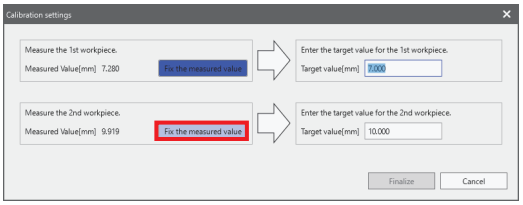
4. Enter a target value for the first workpiece.



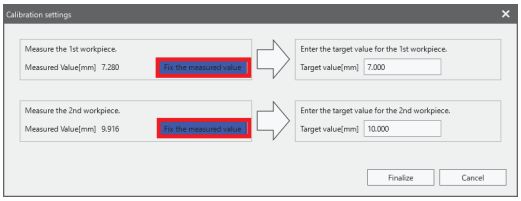
Item	Setting range	Default value
Target value	-199.999 to 199.999 (mm)	0.000

5. Insert the second workpiece between the emitter and receiver of the sensor head, and click **Fix the measured value** when the workpiece is at any desired position.

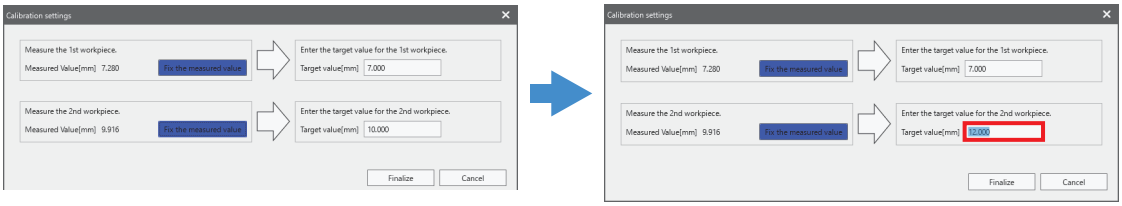




To change the measured value, click **Fix the measured value** and cancel the value. After changing the position of the workpiece, click **Fix the measured value**.

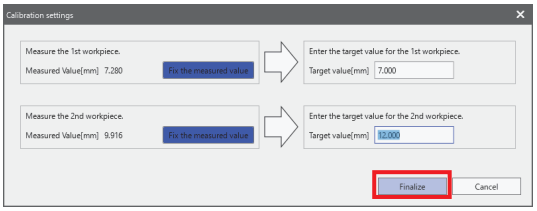


6. Enter a target value for the second workpiece.

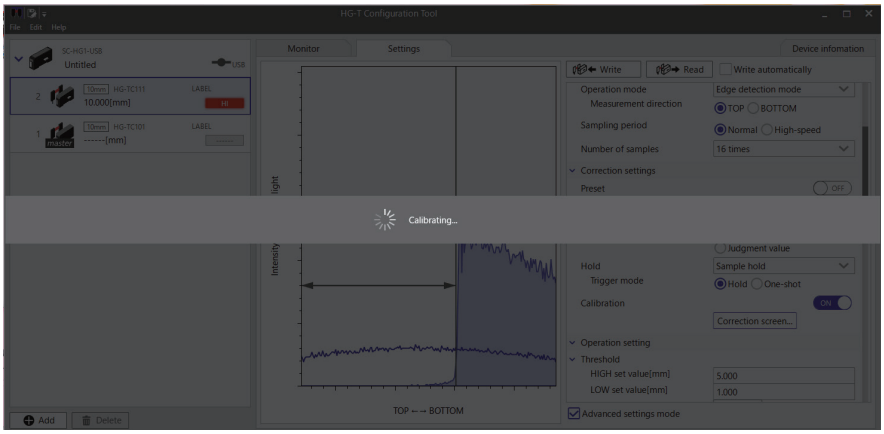


Item	Setting range	Default value
Target value	-199.999 to 199.999 (mm)	10.000

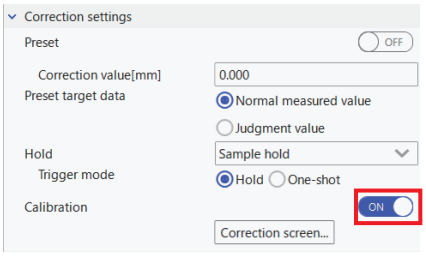
7. Click **Finalize**. A calibration will be executed.



8. A message is displayed while a calibration is being executed. When the message disappears, the calibration is completed.



9. After the calibration is complete, check that the **Calibration** switch is set to **ON**.



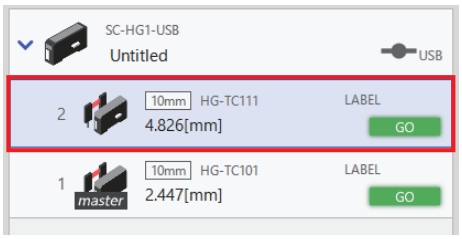
Note: Clicking the **Correction screen** button displays the Calibration settings dialog box again, so that you can perform a calibration again. (The dialog box will be reset to the default state.)

7.7 Writing Parameters to Main Unit

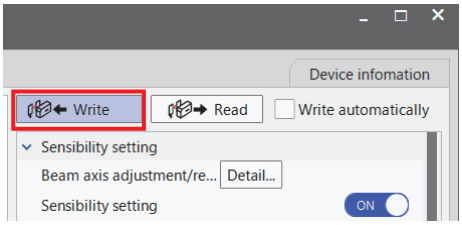
If settings have been changed with **HG-T Configuration Tool**, the settings can be written to the connected controller.

❗	Before writing the settings, check if the PC and the **HG-T** series controller are correctly connected.
⚠	If the **Write automatically** check box is selected, the settings will be sent to the controller at the same time as when the settings are changed.

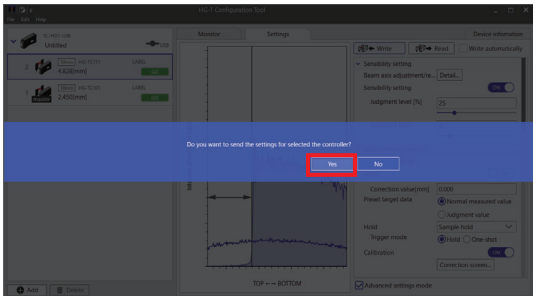
1. In the connected units window, select the controller to which the setting data is to be written.



2. Click **Write**.

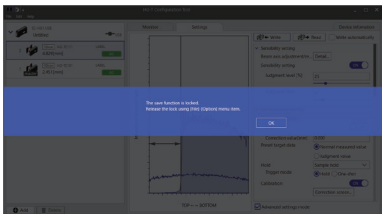


3. The following confirmation window will be displayed. Clicking **OK** writes the setting data to the specified controller.



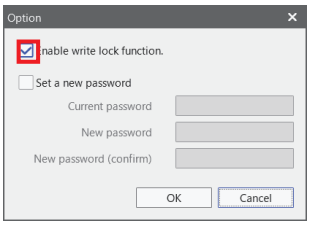
<Reference>

If you click **Write** when the controller write-protection function is enabled, a message will be displayed, indicating that the setting data cannot be written to the controller.

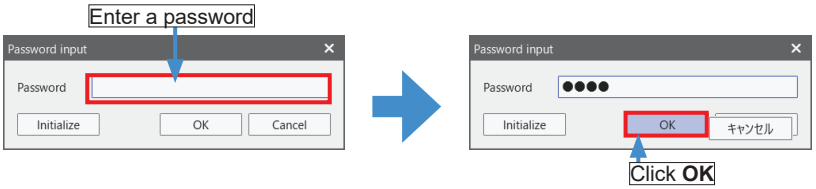


Disabling the write lock function enables the data to be written. The procedure is explained below.

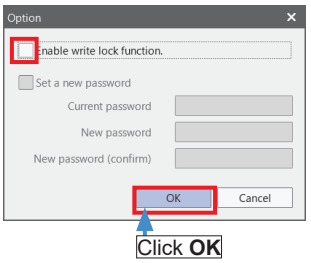
1. On the menu bar, click **File** and then **Option** to display the **Option** window.
In the **Option** window, clear the **Enable write lock function** check box.



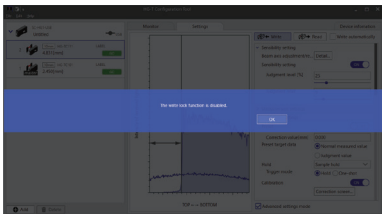
2. The **Password input** window will be displayed. Enter a password and click **OK**.



3. The display will be returned to the **Option** window. Check that the **Enable write lock function** check box is not selected and then click **OK**.



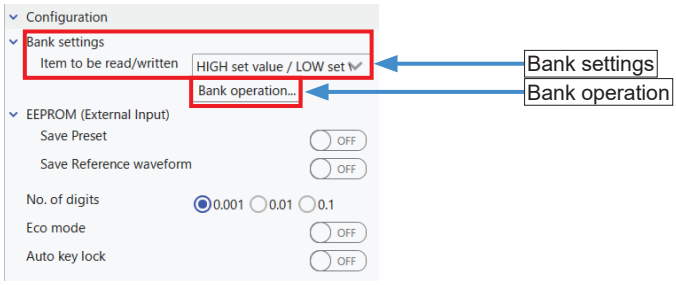
4. A completion message will be displayed, indicating that the write lock function has been disabled.



If you have disabled the write lock function, we recommend that this function be enabled again.

7.8 Performing Bank Operation

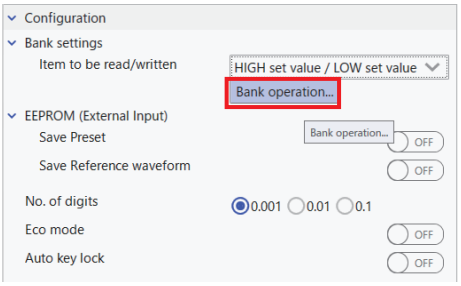
You can write and read the HIGH and LOW set values (or other setting data) to / from the specified bank (1 to 3) for the selected controller. You can use the bank function to write settings for an object to be measured to a bank beforehand and easily read the settings when needed.
The operating procedure is as below.



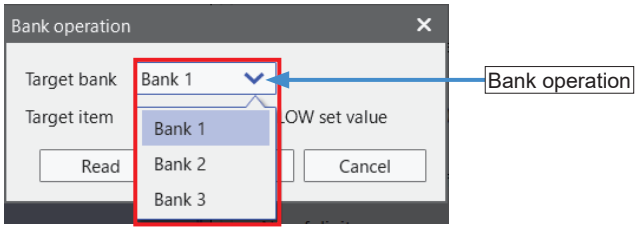
1. Select a setting item to be loaded or saved from / to a bank.

Bank save selection	Function
HIGH set value and LOW set value (THRS)	Selects the HIGH set value and LOW set value
HIGH set value, LOW set value, preset value, sensitivity adjustment, judgment level, and judgment filter (THRS.PR)	Selects the HIGH set value, LOW set value, preset value, sensitivity adjustment, judgment level, and judgment filter
All items (ALL)	Selects all items

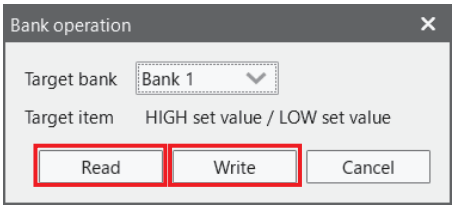
2. Click **Bank operation**.



3. The **Bank Operation** window will be displayed. Select a bank that data is to be read from or written to.



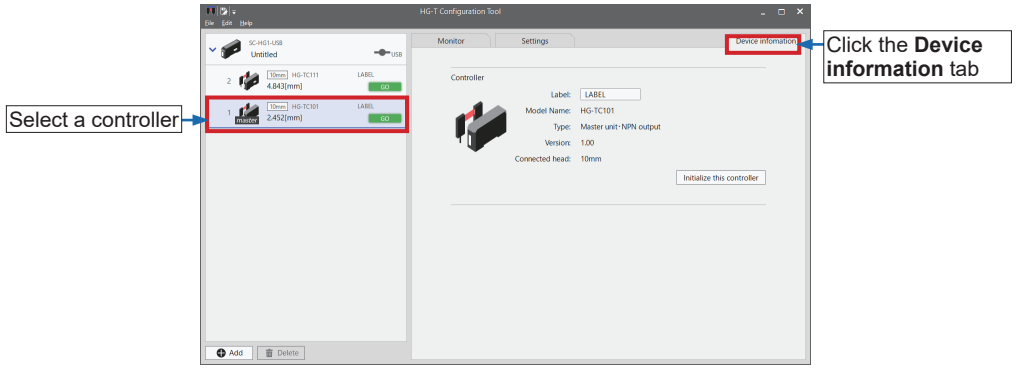
4. Check the selected bank and click **Read** or **Write**.



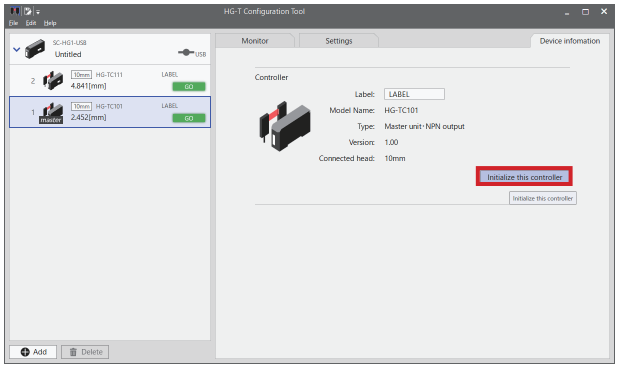
7.9 Initialization

If a controller is selected, the **Initialize the controller** button will be displayed in the **Device information** tab window. Clicking the **Initialize the controller** button initializes the controller to the factory default settings.

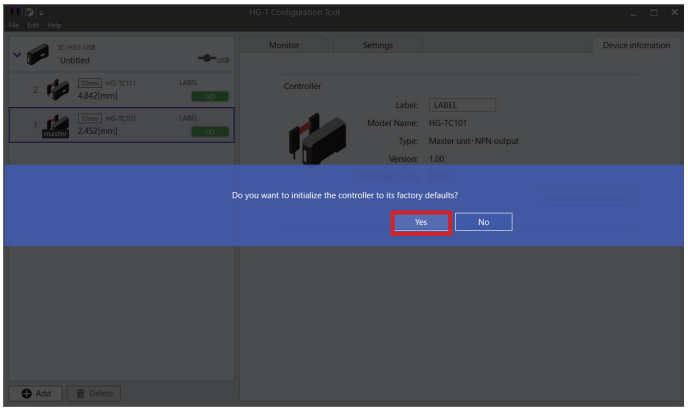
1. Select a desired controller in the sensor list and click the **Device Information** tab.



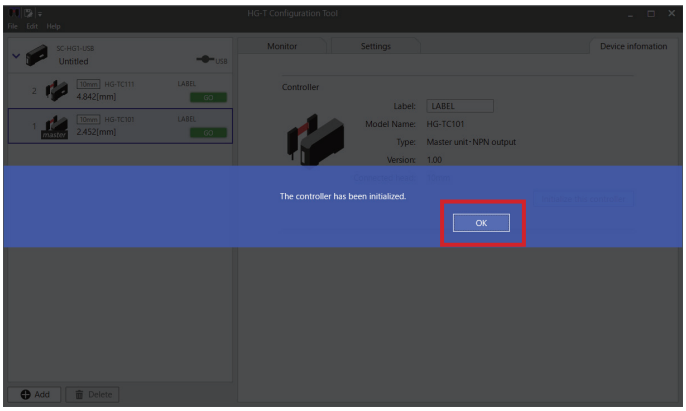
2. Click the **Initialize the controller** button.



3. A confirmation message window will be displayed. Click **Yes**.



4. When the controller has been initialized, the following completion window is displayed.

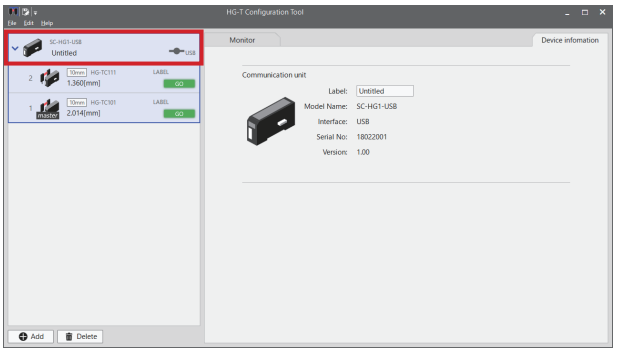


Chapter 8 Using Convenient Functions

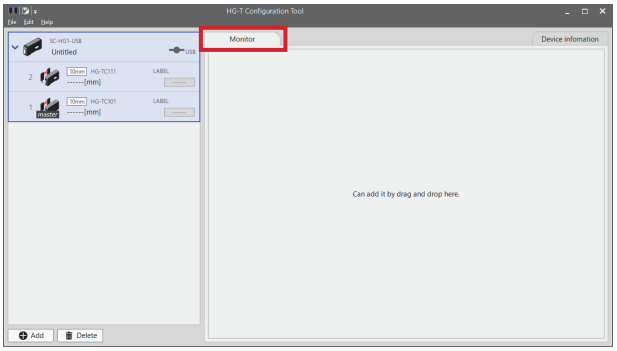
8.1 Monitoring Multiple Controllers

Light waveforms received by multiple controllers can be monitored simultaneously.
The operating procedure is as below.

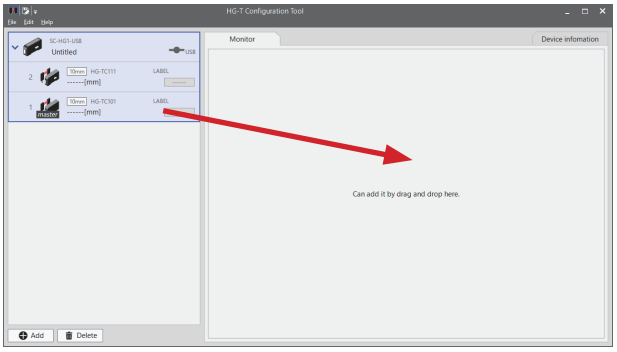
1. In the “**connected units** window”, click the communication unit connected to multiple controllers to be monitored.



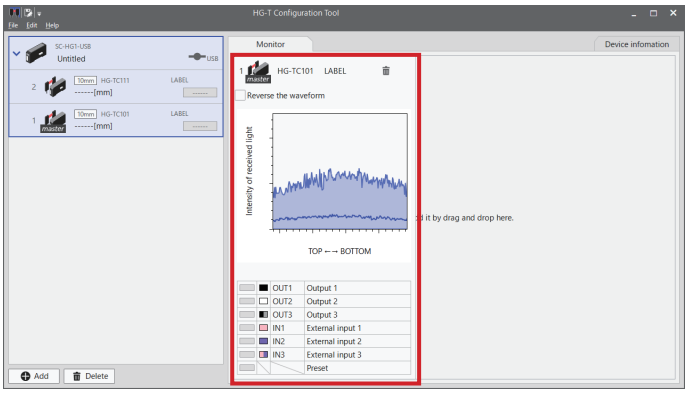
2. Click the **Monitor** tab.



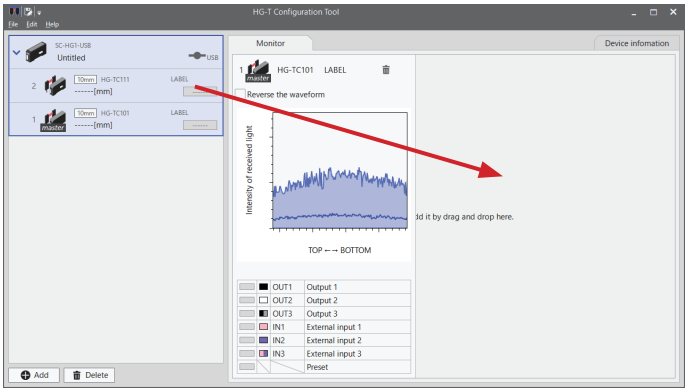
3. Click the first controller to be monitored and drag and drop it into the area in the **Monitor** tab window.



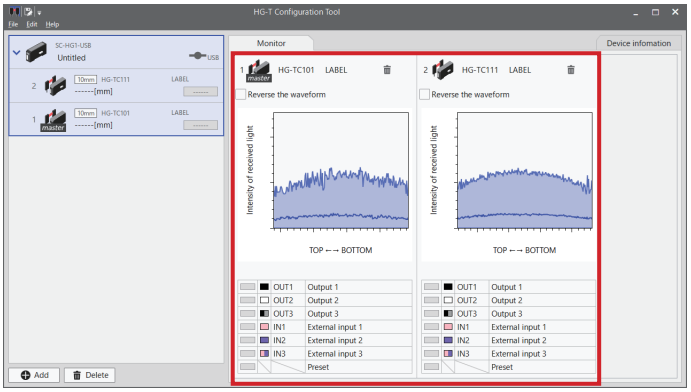
4. The monitor screen of the first controller will be displayed in the **Monitor** tab window.



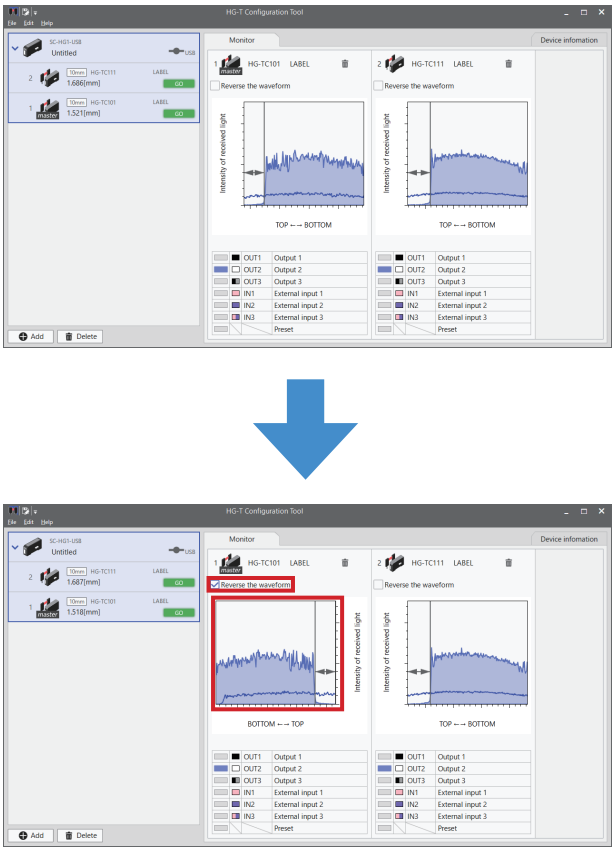
5. Click the second controller to be monitored and drag and drop it into the area in the **Monitor** tab window in the same way as above.



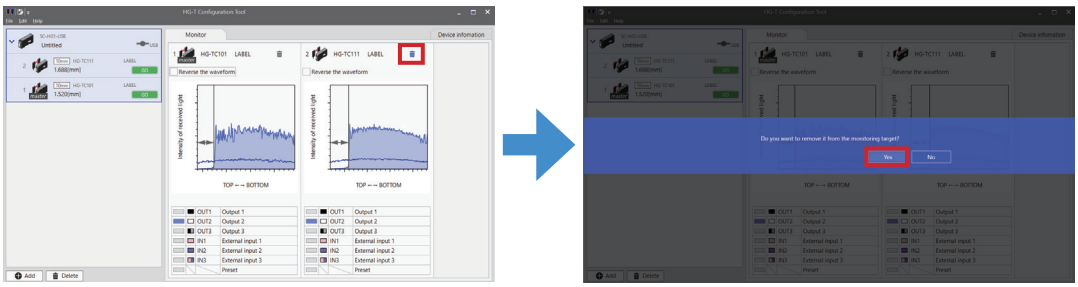
6. The monitor screens of the two controllers will be displayed in the **Monitor** tab window.



- When multiple controllers are monitored, the display of received light waveforms can be reversed. Clicking the **Reverse the waveform** check box in each monitor screen reverses the display of the received light waveform.



- Clicking the trash icon in the screen of the monitored controller displays a confirmation message. Selecting **Yes** deletes the monitor screen of the target controller.

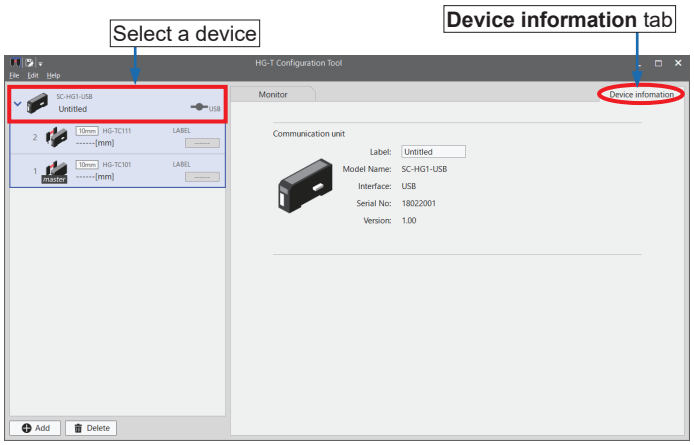


Notes: 1) Simultaneously monitoring a number of controllers delays monitor updating.
2) Multiple controllers cannot be monitored simultaneously between different communication units.

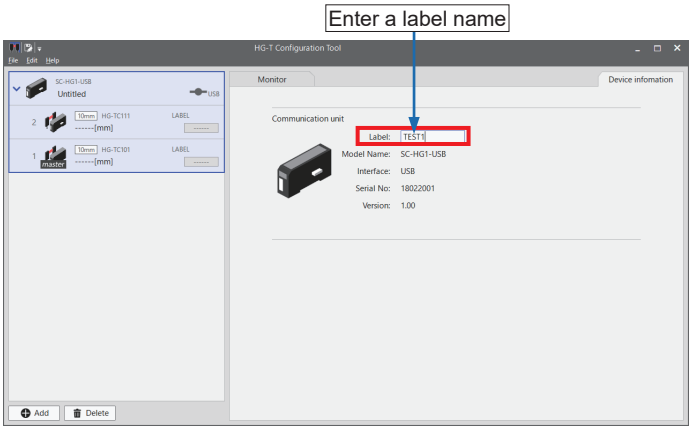
8.2 Labeling

The label of the controller or communication unit selected in the connected units window can be changed.

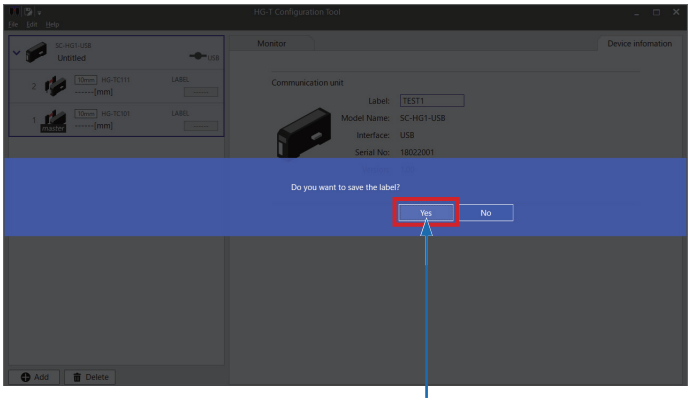
1. In the connected units window, select a desired communication unit or controller and click the **Device information** tab.



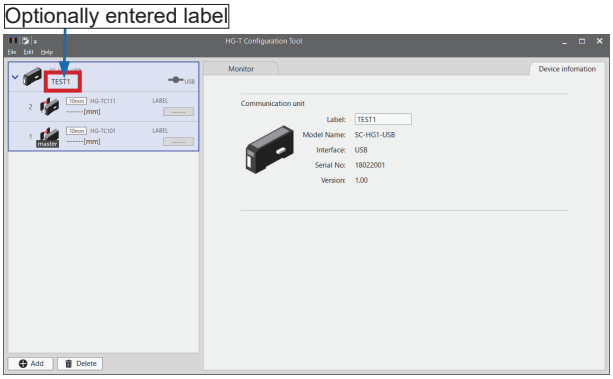
2. Information for the selected device will be displayed. If necessary, enter a label name.



3. After entering any desired label name, press the Enter key. A confirmation message window will be displayed. Click **Yes**.



4. When processing is complete, the label field of the controller or communication unit in the sensor list will be changed to the name that was entered.



Note: Labels of communication units are managed by the tool software in the PC. If the tool software is reinstalled or the communication unit is connected to another PC, the set label will not be retained.

<Reference>

When changing the label name of a controller, you can enter the following characters:
<Characters that can be entered: A to Z, 0 to 9, *, +, -, <, >, ¥, <space>> (Number of characters that can be entered: Six half-width characters)

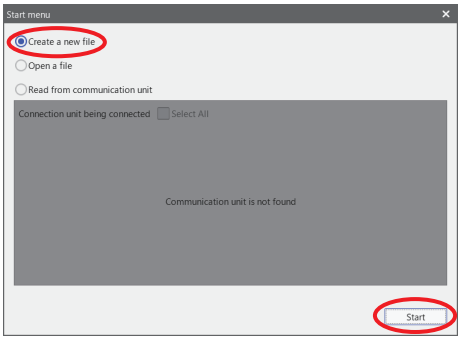
8.3 Offline Setting

Settings can be specified on a PC (offline) that is not connected to HG-T series controllers. This section explains how to create a new configuration file in offline setting mode and how to open and edit an existing configuration file in offline setting mode.

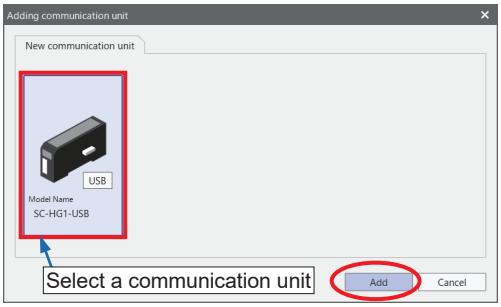
8.3.1 Creating New Configuration Files

Use the following procedure to create a new configuration file.

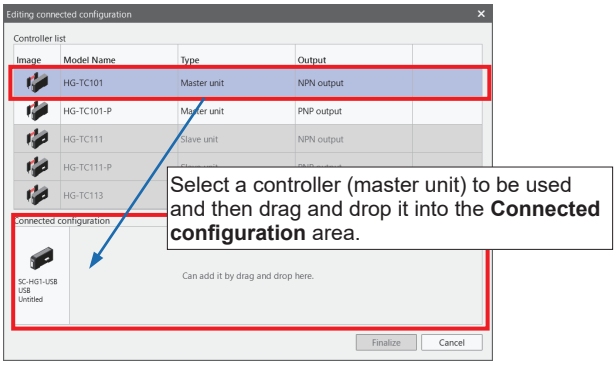
1. In the **Start menu** window, select **Create a new file** and then click **Start**.



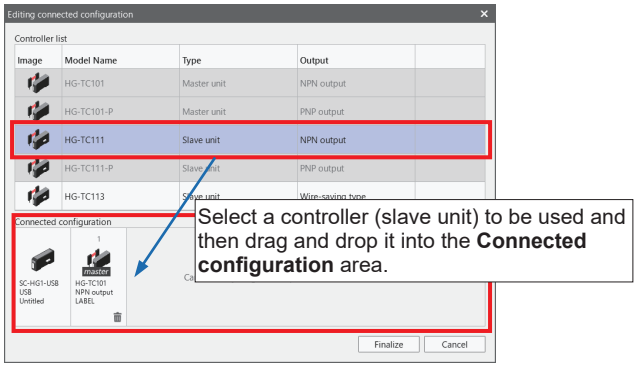
2. A communication unit addition menu will be displayed. Select a communication unit to be used and click **Add**. (Double-clicking the icon of a communication unit to be added also has the same effect.)



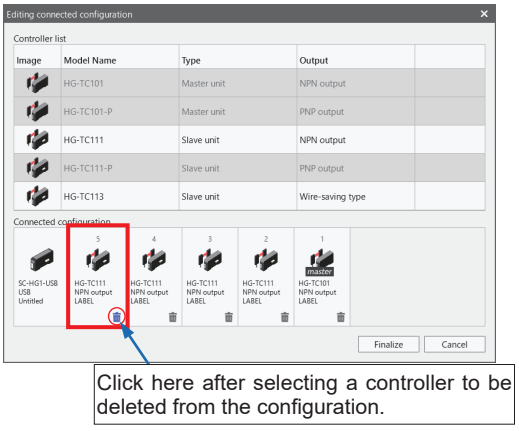
3. A controller addition menu will be displayed. Select a controller (master unit) to be used and then drag and drop it into the **Connected configuration** area.



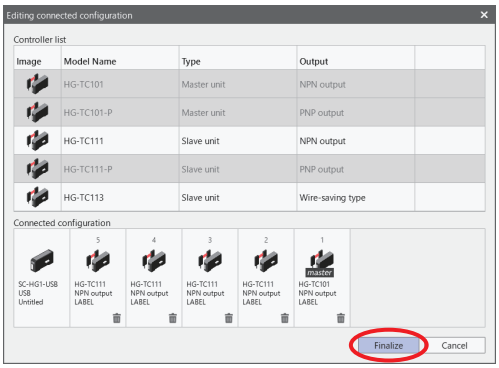
4. After selecting the master unit, select a slave unit and then drag and drop it into the **Connected configuration** area.



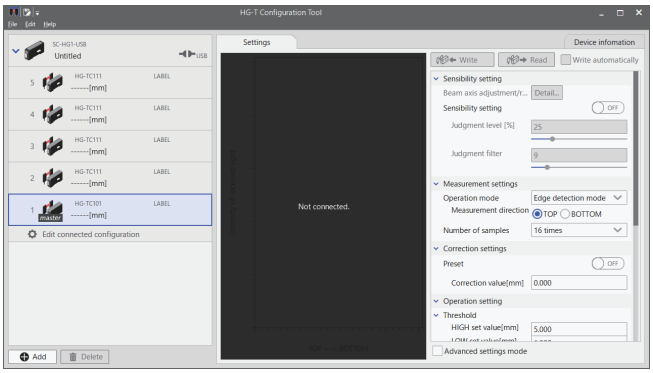
- Up to 14 controllers (slave units) can be dragged and dropped into the **Connected configuration** area.
- To delete a selected controller from the configuration, click the icon for the controller. Deleting a master unit from the configuration also deletes all the slave units connected to the master unit.



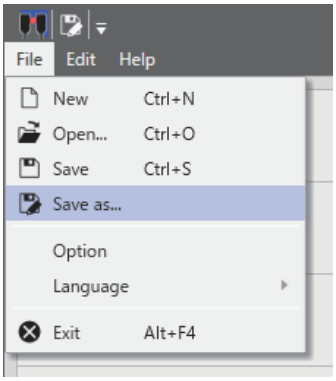
5. After selecting all the controllers to be used, click **Finalize**.



6. The main window will be displayed in offline setting mode.



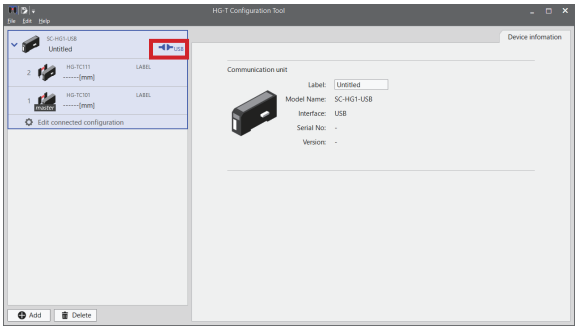
7. After all the controllers to be used have been set up, select **Save as** from the **File** menu and save the configuration file.



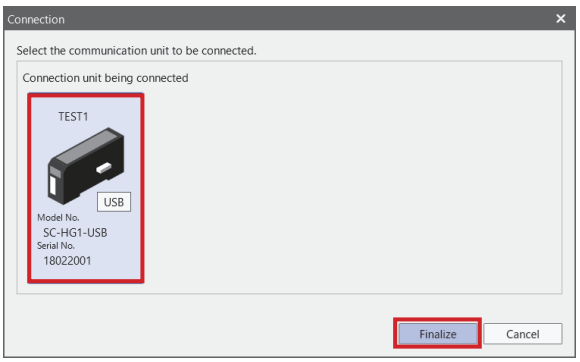
8.3.2 Writing Configuration Files to Controller

If a configuration file that has been created in offline setting mode is reflected in a HG-T series controller, you must write the configuration file to the HG-T series controller. The procedure is explained below.

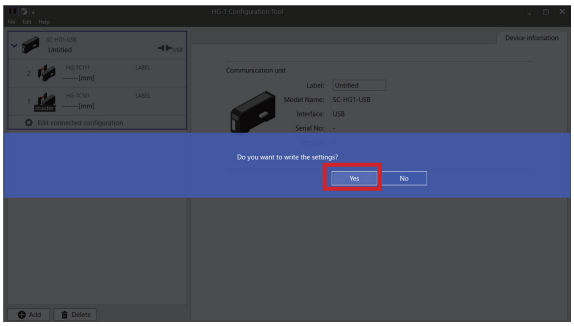
1. Connect the HG-T series controller and the PC. After connecting them, turn ON the HG-T series controller, select a desired communication unit in the connected units window, and click the connection state icon.



2. When the connection state icon is clicked, the **Connection** dialog box will be displayed. The communication units that are currently connected are displayed. Select a desired communication unit. Then, click **Finalize**.

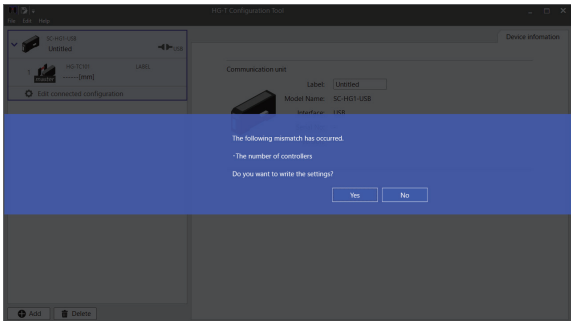


3. The configuration message "Do you want to write the settings?" will be displayed. Click **Yes**. The settings will be written to and reflected in the **HG-T** series controller.



<Reference>

When the settings are written, if the number of controllers that is specified in the configuration file in offline mode differs from the actual number of HG-T series controllers connected to the USB communication unit, the following confirmation message will be displayed.



Recheck the number of controllers that is specified in the configuration file in offline mode and the actual number of HG-T series controllers.

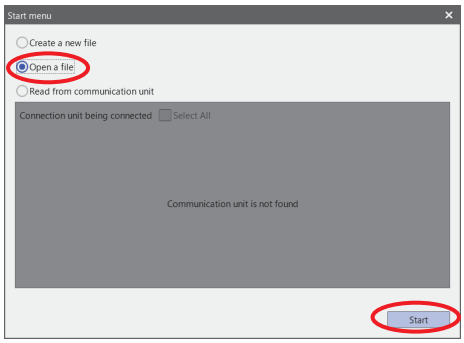
If you do not write the settings, click **No**.
If you write the settings, click **Yes**.
If you write the settings when the number of controllers specified in the configuration file differs from the actual number of HG-T series controllers, note the following points.

- If the number of controllers that is specified in the configuration file is greater than the number of HG-T series controllers connected, the settings will be written to the HG-T series master unit and only the slave units sequentially connected to the master unit. The settings in the configuration file that are for controllers exceeding the actual number of HG-T series controllers will not be written.
- If the number of controllers that is specified in the configuration file is fewer than the number of HG-T series controllers connected, the settings will be written to the HG-T series master unit and the slave units sequentially connected to the master unit that are the same number as the number of controllers in the configuration file. The settings will not be written to HG-T series controllers that exceed the number of controllers that is specified in offline setting mode.

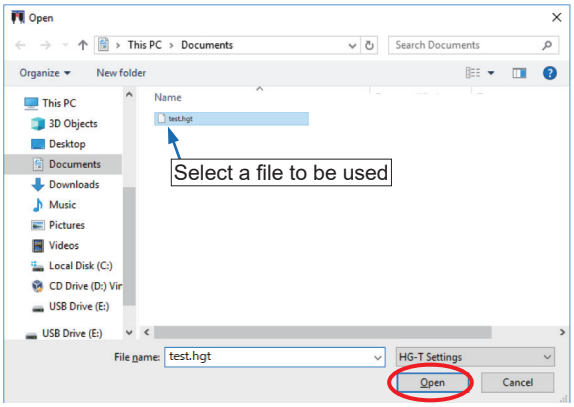
8.3.3 Opening Existing Configuration Files

You can load configuration files created in the past. The procedure is as below.

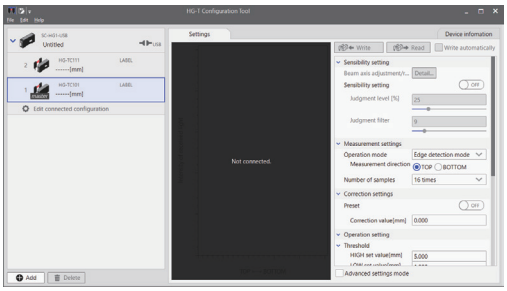
1. In the **Start menu** window, select **Open a file** and then click **Start**.



2. A file selection dialog box will be displayed. Select a file to be used and click **Open**.

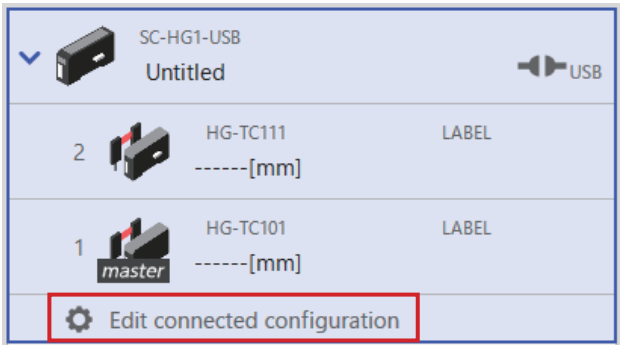


3. The main window will be displayed in offline setting mode.

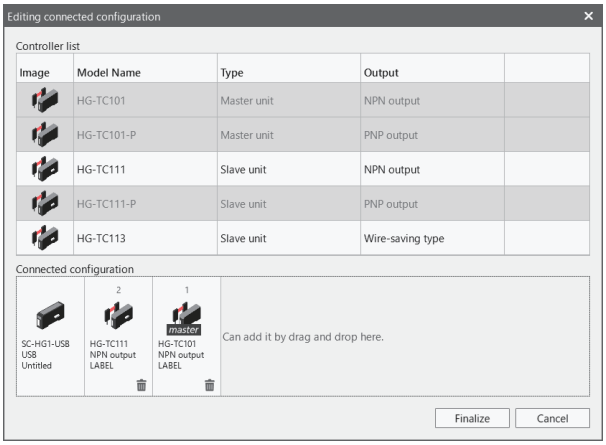


8.3.4 Editing Connection Configuration

1. In the connected units window, click **Edit connected configuration**.

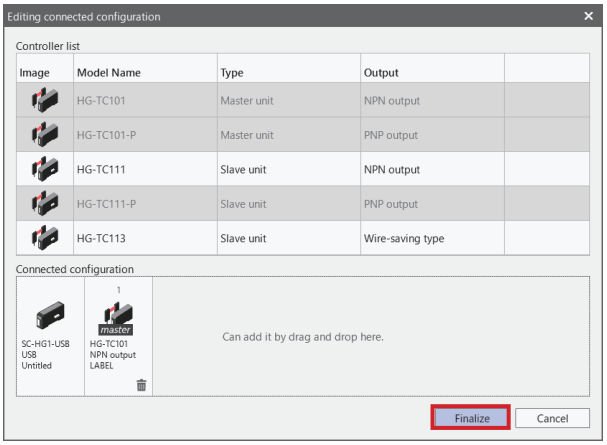


2. The **Editing connected configuration** dialog box will be displayed.



3. Edit the connection configuration by adding or deleting controllers. After editing the connection configuration, click **Finalize** to reflect the configuration in the connected units window.

Example: Window with a slave unit (**HG-TC111**) deleted



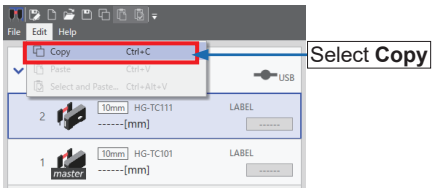
8.4 Copying Settings

You can copy the settings of each function set up for a controller or paste a copied configuration file to another controller.

8.4.1 Copying Settings

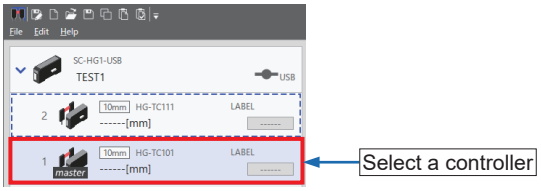
1. In the connected units window, select the controller from which you want to copy the settings.

2. Copy the settings of the controller as below. On the menu bar, select **Edit** and then **Copy**. Alternatively, you can right-click and then select **Copy** from the context menu that appears.
Shortcut key: Ctrl+C

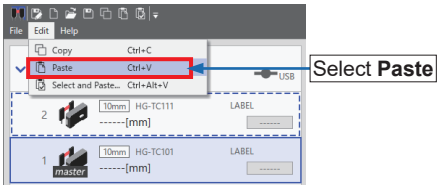


8.4.2 Pasting Copied Settings

1. In the connected units window, select the controller to which you want to paste the copied settings.

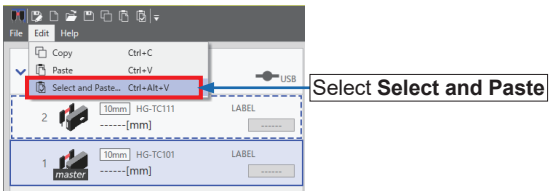


2. Paste the settings of the controller as below. On the menu bar, select **Edit** and then **Paste**. Alternatively, you can right-click and then select **Paste** from the context menu that appears.
Shortcut key: Ctrl+V

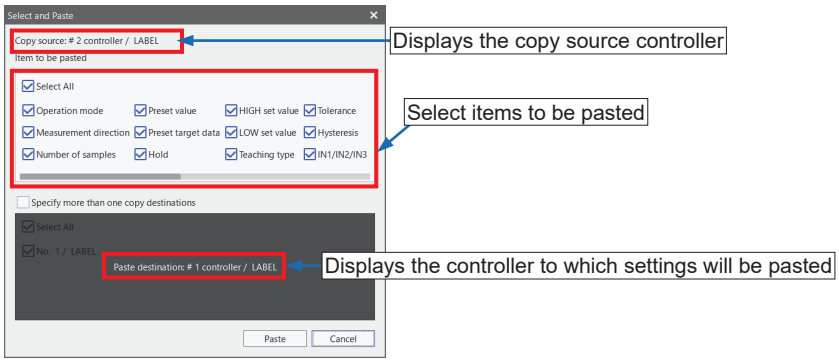


8.4.3 Selecting and Pasting Copied Settings

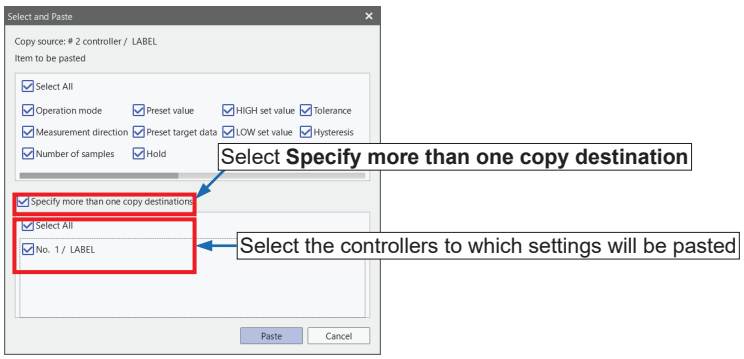
1. Select and paste the settings of the controller as below. On the menu bar, select **Edit** and then **Select and Paste**.



2. The **Select and Paste** window will be displayed. In **item to be pasted**, select items that you want to set.



3. The settings can be pasted to multiple controllers at one time. Select the **Specify more than one copy destination** check box and select applicable controllers.



4. Clicking the **Paste** button copies the parameters selected in the **Settings** tab window of the copy source to the **Settings** tab window of the copy destination controller.

5. For details on how to write the settings to the HG-T series controller without making any changes, refer to **"7.7 Writing Parameters to Main Unit"**.

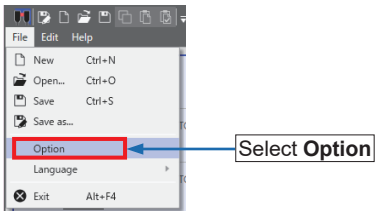
8.5 Protecting Settings with Password

8.5.1 Setting a Password

You can specify a password that is required to write settings to a controller. Specifying a password prevents functions from being set or changed for the controller.

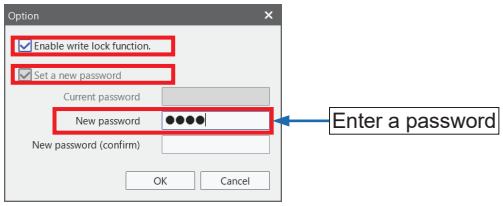
⚠	● When the controller write-protection function is disabled, there is a risk that settings could be changed by third parties. We recommend that users specify passwords and enable the write-protection function to prevent third parties from changing the settings. ● Implement strict management to prevent passwords from being forgotten.

1. On the menu bar, select **File** and then **Option**.

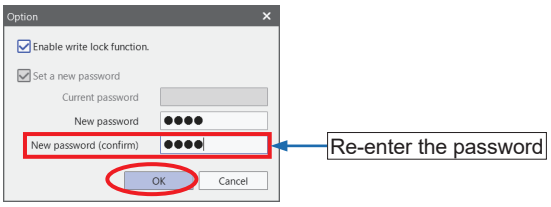


2. The **Option** window will be displayed. Select the **Enable write lock function** check box and **Set a new password** check box and then enter the current password and a new password. When setting a password for the first time, enter a password only in the **New password** field.

- For passwords, use four half-width alphanumeric characters.
- English alphabets are case-sensitive.



3. For confirmation, enter the password again in the **New password (confirm)** field and then click **OK**.

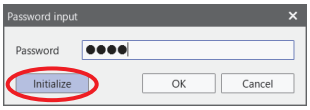


When a password has been set, the controller write-protection function is enabled. (No password is set at the time of shipping.)

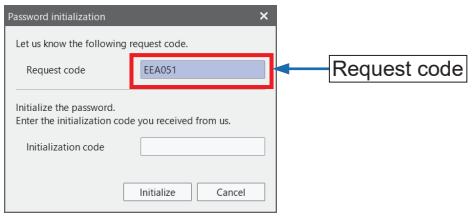
8.5.2 Initializing a Password

If you have forgotten your password, initialize the password using the following procedure.

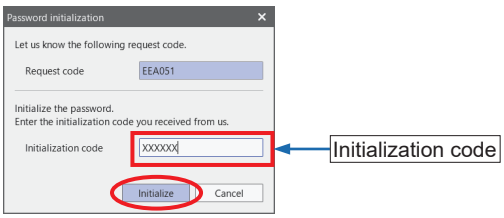
1. In the **Password input** window, click the **Initialize** button.



2. The **Password initialization** window will be displayed. Notify your local dealer of the request code displayed in the window. Your local dealer will notify you of an initialization code.



3. After receiving an initialization code, enter the initialization code in the **Password initialization** window. After entering the code, click the **Initialize** button. The password will be initialized and the write-protection function will be disabled.



(MEMO)

Chapter 9 Troubleshooting

9.1 Error Messages

One of the messages shown below is displayed in the device notification information section when an error occurs during setting or measurement.
For the details of the device notification information, refer to “6.5.5 Device Notification Information”.

<Reference>
When the HG-T controller manufactured prior to January 2019 is used, some functions will be restricted.For details, consult your Panasonic representative.

Message	Error code	Action method
EEPROM of the controller is damaged.	E600/610/620	Replace the controller.
EEPROM of the sensor head is damaged.	E630/640	Replace the sensor head.
The detection output load has short-circuited and excessive current is flowing.	E700	Turn OFF the power and check the load.
Laser of the emitter is damaged.	E240	Replace the sensor head.
Communication error between the sensor head and controller has occurred.	E200	Check if the sensor head is correctly connected. Check if there is a broken wire in the connection cable.
The combination of emitter and receiver is incorrect.	E230	Check the connection state of the sensor head and controller.
An error has occurred inside the controller.	E900/911/912/920	Turn the power OFF and then ON to initialize the controller.
Communication error between connected controllers has occurred.	E120/130	Check if the controllers are correctly connected.
Number of connected controllers is changed.	E160	Check the number of controllers connected.
NPN output type and PNP output type controllers are mixed.	E100	Standardize the controller type as the NPN output type or PNP output type.
Number of slave units is insufficient for the calculation.	E140/150	Connect the necessary number of slave units. Check the settings of the calculation application. Set the calculation function to OFF.
Maximum number of connectable controllers is exceeded.	E110	Check the number of controllers connected.

<Important>
If an error occurs again after you cleared it, take the following measures:
- Check if excessive vibration is transmitted to the controller or the sensor head.
  If the product still does not operate normally after you check the above, consult our technical support center.

9.2 Alarm Messages

One of the messages shown below is displayed in the device notification information section when an alarm occurs during setting or measurement.

<Reference>

When the HG-T controller manufactured prior to January 2019 is used, some functions will be restricted.For details, consult your Panasonic representative.

Message	Action method
Maximum number of detectable edges is exceeded.	• Check the condition of the workpiece. • Clean the lenses on the emitter and receiver of the sensor head.
The detected edge is different from the setting.	• Check the condition of the workpiece. • Clean the lenses on the emitter and receiver of the sensor head. • Check the settings of the alarm / edge check function.
Measurement setting: The direction of workpiece insertion is different from the setting of measurement direction.	• Match the setting and the direction of workpiece insertion. • When inserting workpieces in the reverse direction, set the reverse insertion check function to OFF.
The intensity of received light is too much.	Check if ambient light hits the light receiving section of the sensor head.
Intensity of received light is reduced.	• Check the condition of the workpiece. • Clean the lenses on the emitter and receiver of the sensor head. • Install the emitter and receiver of the sensor head correctly. • Check the settings of the alarm / dirt check function.
The master unit executed the copy operation, but a copy cannot be produced due to a slave unit malfunction.	Turn the power OFF and then ON and check that the slave unit operates normally.
Communication error between connected controllers has occurred.	Turn OFF the power, check whether the controllers are connected correctly, and then turn ON the power again.

<Important>

If the product still does not operate normally after you check the above, consult our technical support center.

(MEMO)

Revision history	Revision date	Revision item
First edition	October 7, 2018	
Second edition	December 7, 2018	・Correction of errors ・“7.1 Flow of Operations up to Setup Completion“ has been added. ・Addition of functions “Chapter 9 Troubleshooting” has been added.
Third edition	Februarey 12, 2019	・“6.5.3 Measured value monitor” has been added. ・“7.4 Performing Measurement Settings” has been added.

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Please contact .....

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